

HI-POINT FIREARMS

MODEL 995P - 9MM
MODEL 4595P - .45 AUTO
MODEL 1095P - 10MM AUTO



TM

INSTRUCTION MANUAL



⚠ WARNING Read this manual carefully
before loading or using your Hi-Point pistol.

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for information regarding
all of our current products and to purchase
Hi-Point™ accessories!





HI-POINT[®]
FIREARMS

Read this manual and **ALL** the warnings contained in it before loading or using your Hi-Point pistol. This manual explains the function and the handling of your Hi-Point pistol and warns of the potential dangers, including death and serious personal injury, that can result from the unsafe use of your Hi-Point pistol. This manual should always accompany your Hi-Point pistol and be transferred with it if it is sold or loaned to another person.

Even if you are an experienced shooter, you must **READ THIS ENTIRE MANUAL CAREFULLY** before loading or firing your Hi-Point pistol. This manual gives basic instructions on the proper handling and functioning of your Hi-Point pistol. Your safety and the safety of others depends on you following the instructions and warnings in this manual and the constant use of safe firearms practices. If you are unfamiliar with firearms, take a course in the safe handling of firearms run by a qualified firearms instructor, your local gun club or a similar qualified organization.

This manual contains several safety warnings and instructions preceded with **▲WARNING**, **▲CAUTION** or **▲NOTICE**. These signal words are designed to draw your attention to important safety information. **▲WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious personal injury. **▲CAUTION** indicates a hazardous situation, which, if not avoided, could result in moderate or minor personal injury. **▲NOTICE** indicates a hazardous situation which, if not avoided, could result in property damage.

▲WARNING Failure to follow the safety information and safety instructions in this manual could result in death or serious personal injury and/or property damage.

▲WARNING Always seek a doctor's advice if you are taking medication to be sure that you are able to shoot and handle a firearm safely. Never drink alcoholic beverages or take drugs before or while shooting. Your vision and judgment could be seriously impaired, making your firearm handling unsafe.

▲WARNING If your Hi-Point pistol or any other firearm is carelessly or improperly handled, you could cause a negligent discharge, which could result in death or serious personal injury and/or property damage.

▲WARNING Always handle your Hi-Point pistol as if it is loaded so that you never fire negligently.

▲WARNING Never point your Hi-Point pistol at anything you do not intend to shoot.

▲WARNING Never pull the trigger or put your finger on the trigger or in the trigger guard until you have made the decision to fire.

⚠WARNING Never take anyone's word that a firearm is unloaded; always check for yourself, with the firearm pointed in a safe direction and your finger off of the trigger and outside of the trigger guard.

⚠WARNING Always make sure your Hi-Point pistol is unloaded and that the breech bolt is locked open in the rearward position with the magazine taken out before handing it to another person.

⚠WARNING Never alter or modify your Hi-Point pistol because this could cause it to malfunction and create a dangerous condition.

⚠WARNING If your Hi-Point pistol is dropped or forcefully struck, it could be damaged and may not function properly. Have it inspected by Strassell's Machine, Inc. before continuing to use it.

⚠WARNING Never carry or handle your Hi-Point pistol with a cartridge loaded in the chamber until you are ready to fire it.

⚠WARNING Always store and transport your Hi-Point pistol unloaded and locked in a suitable container, out of the reach and sight of children or other unauthorized persons.

⚠WARNING Never store or transport ammunition in the same container as your Hi-Point pistol.

⚠CAUTION Most ammunition contains lead in the projectile and/or primer. Firing your Hi-Point pistol in a poorly ventilated area can lead to the exposure to lead. Always wash your hands after handling ammunition, firing your Hi-Point pistol and/or performing preventive maintenance on your Hi-Point pistol to minimize your exposure to lead.

Before it left the factory, your Hi-Point pistol was tested, carefully inspected and packaged. Strassell's Machine, Inc. cannot control what happens to the pistol after it leaves the factory therefore, carefully examine your Hi-Point pistol when you acquire it to ensure that it is unloaded and undamaged. If you do not understand the warnings and instructions in this manual or have any problems operating your Hi-Point pistol, contact Strassell's Machine, Inc.'s customer service/warranty department at (419) 747-9444 and select option number two. If you need another copy of this manual, contact Strassell's Machine, Inc. at:

Strassell's Machine, Inc.

1015 Springmill Road

Mansfield, OH 44906

Telephone: 419-747-9444

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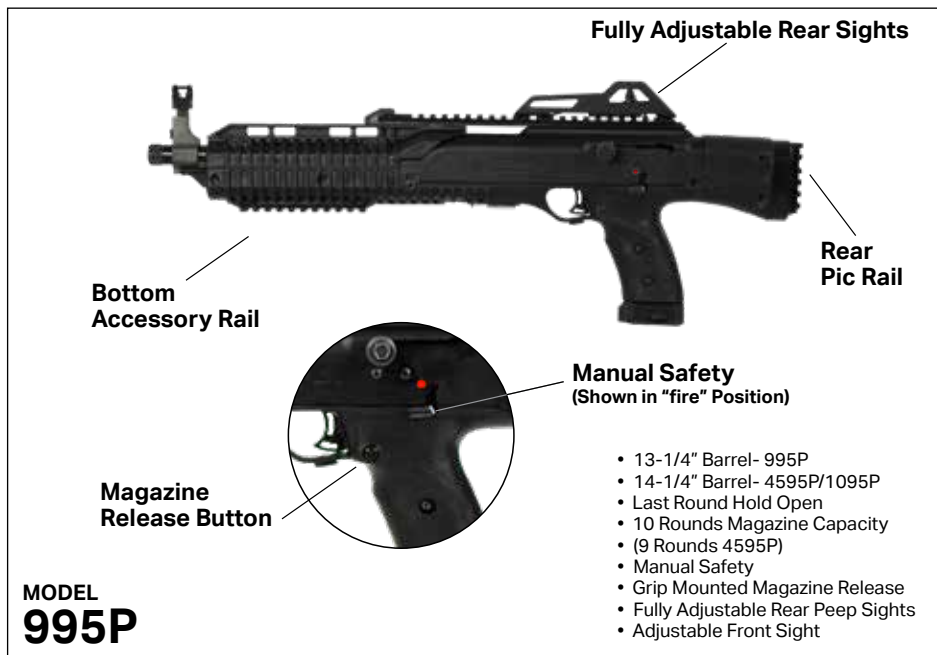
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All Hi-Point pistol models are blowback operated, semi-automatic, striker fired pistols with detachable magazines. They are rated for safe use with +P ammunition. Some parts and operating elements are identified in the picture above.

Frame with Integrated Barrel

The frame is made from zinc alloy and includes an integrated barrel, which is made from high strength alloy steel. The frame also features a manually operated thumb safety. The frame also incorporates an internal breech bolt lock, which locks the bolt open when the magazine is empty.

⚠WARNING The 995P, 4595P, and 1095P Hi-Point Pistols do not have a magazine disconnect safety and can still be fired with the magazine removed.

Visit hi-pointfirearms.net for optional accessories

Optional Arm Brace



Optional Side Rails

Grip Extension on Magazine

- Standard Multiple Rails
- Optional Side Rails
- Threaded Barrel (Standard all Models)
- Models 4595P and 1095P magazines are interchangeable with other Hi-Point Pistols or Pistols of the same caliber

(SHOWN WITH SOME OPTIONAL ACCESSORIES)

MODEL

4595P/1095P



Proper assembly of operating handle (Charging Handle)

During installation, a small amount of blue thread locker may be used to prevent loosening



FIG. 1

Manual Thumb Safety

Your Hi-Point pistol has a manually operated thumb safety. The simple rotary design of the thumb safety blocks movement of the sear when it is engaged. To engage the thumb safety, push it fully upward with the thumb of your firing hand to place it in the on (safe) position (Fig. 1). To disengage the thumb safety, push it fully downward with the thumb of your firing hand to place it in the off (fire) position and reveal a red dot (Fig. 2).



FIG. 2

Passive Internal Drop Safety

Your Hi-Point pistol includes a passive internal drop safety that automatically functions regardless of whether the thumb safety is in the on (safe) or off (fire) position. It consists of a counter weight, which is a weight that counteracts sear movement to prevent the pistol from firing if dropped on its handle (grip).

⚠WARNING Although your Hi-Point pistol has internal design features and mechanical safeties designed to prevent an unintentional discharge if the pistol is dropped or hit, the proper and safe function of your Hi-Point pistol depends on it being used for its intended purposes and not being altered or modified. Like any other mechanical device, if your Hi-Point pistol is subjected to unusual and extreme forces, a part failure can occur. Therefore, safe firearm handling practices and the instructions and safety warnings in this manual must always be followed to minimize the risk of a negligent discharge.

⚠WARNING If your Hi-Point pistol's safeties prove to be ineffective for any reason, the possibility of an unintentional discharge exists. In this case, your Hi-Point pistol should be immediately unloaded and not be used again until it has been examined by Strassell's Machine, Inc.

Internal Breech Bolt

Your Hi-Point pistol features an internal breech bolt lock (hold open mechanism) that will automatically lock the breech bolt in the fully rearward (open) position when the last round in the magazine is fired to signal that the magazine is empty. When the operating handle (charging handle) is pulled back with an empty magazine in place, it will also be held in the fully rearward position by the internal breech bolt lock. To release the internal breech bolt lock, pull the operating handle (charging handle) fully to the rear and release it without a magazine in the pistol, or with a loaded magazine inserted.

Magazine Release

The magazine release button is located behind the trigger guard on the left side of the grip (opposite the ejection port). To remove the magazine, press the magazine release into the frame.

Sights

The rear peep sight is fully adjustable for windage and elevation with yellow graduations for easy visibility. The front sight is adjustable for elevation and the sight base can be loosened and slightly tilted for rough windage adjustment if needed. The entire rear sight assembly can be easily removed to install other optics on the top rail, see Chapter 14 for detailed instructions.

The following describes how your Hi-Point pistol functions when the magazine is inserted, a round is in the chamber and the thumb safety is fully downward in the off (fire) position.

When the trigger is pulled fully back, it releases the firing pin, which fires the cartridge in the chamber.

The recoil energy from the cartridge being fired causes the breech bolt to move rearward and extract the fired cartridge casing from the chamber and eject it.

The recoil spring then brings the breech bolt forward to the closed position, during which it strips the next cartridge from the magazine and transports it to the chamber.

When the trigger is released, your Hi-Point pistol is ready to be fired again, until the last cartridge in the magazine has been fired, after which the internal breech bolt lock will lock the breech bolt in the open (fully rearward) position.

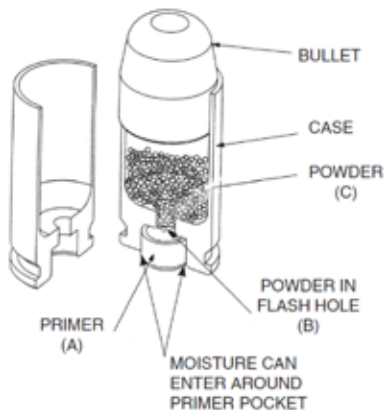
Hang Fires and How to Avoid Them

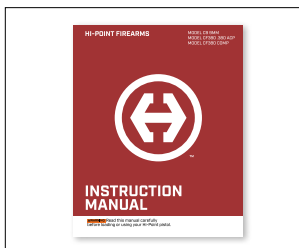
It is generally accepted that commercial ammunition (no matter how old) is high quality and cannot fail. Experienced gun people know better. Any ammo can be "spoiled" by subjecting it to changes in temperature. These fluctuations cause moisture to enter around the primer pocket and condense in the powder in the flash hole (B). This is dangerous for semi-automatic and full-automatic weapons because when the primer (A) is set off [instead of instantly lighting the powder charge] (C), it is interrupted by the wet powder in the flash hole. The primer has enough back pressure to open the slide or bolt and then the powder charge (C) is set off with the breach open, releasing great pressure inside the rifle or pistol. The result can be damage to the magazine, frame or even the slide or bolt.

Nearly all of this can be avoided by simply **shaking the ammo** to move the damp powder out of the flash hole, allowing the cartridge to function normally.

**"Hang Fires" can be avoided—
SHAKE YOUR AMMO!**

Fig. 1



**Hi-Point Pistol****Accessory pack**

- 1 Operating/ Charging Handle
- 1 Operating/ Charging Handle Roller
- 1 Sling
- 2 Swivel Studs
- 2 Sling Buckles
- 1 Magazine

Instruction manual**Yellow chamber plug****Dual Lok / Trigger lock with wrench / adjustment tool**

NOTICE Not Legal in California.

**FIG. 1**

⚠WARNING Use of improper ammunition could cause death or serious personal injury and/or property damage. Only use high quality commercially manufactured ammunition that meets SAAMI, CIP or NATO standards.

NOTICE Only use jacketed ammunition to prevent the buildup of lead deposits in the barrel.

To load the magazine, press each cartridge into the magazine from the front, with the cartridge bottom first, against the force of the magazine spring. (FIG. 1 & 2) A maximum of 10 cartridges for models 995P/1095P and 9 cartridges for the model 4595P can be loaded into the magazines.

**FIG. 2**

Insert the loaded magazine into the magazine well until the magazine catch locks into place. (FIG. 3 & 4) To insert a cartridge from the magazine into the chamber, follow the appropriate procedure below. Be sure to remove the yellow chamber plug if it is installed.

**FIG. 3**

If the breech bolt is in the forward position, hold your Hi-Point pistol with your right hand and, while keeping your finger off the trigger and outside of the trigger guard, move the safety completely down to the fire position. Grasp the charging/operating handle with your other hand and pull the breech bolt fully back and then release it, allowing it to return to the fully forward position on its own. (FIG. 5 & 6)

**FIG. 4****FIG. 5****FIG. 6**

Or

If the breech bolt is locked in the rearward position by the internal breech bolt lock, grasp the operating /charging handle with your other hand and pull the breech bolt fully back and release it, allowing it to return to the fully forward position by itself.

⚠WARNING Do not load a round into the chamber until you are ready to fire. You should never store, carry or handle a firearm with a cartridge in the chamber until you are ready to fire.

⚠WARNING Before firing your Hi-Point pistol, pull a clean patch through the barrel, from the chamber end, using a pull through cable/flexible cleaning rod. Repeat this procedure until the patch comes out of the barrel with no gun oil or cleaner-lubricant-preservative on it because any obstruction in the barrel could prevent your Hi-Point pistol from firing properly and result in death or serious personal injury and/or damage to your Hi-Point pistol.

⚠WARNING Always be sure that the barrel of your Hi-Point pistol is clear of obstructions before firing it. Remove any obstructions before firing your Hi-Point pistol so that it will function safely and correctly. Any obstruction in the barrel could prevent the pistol from firing properly and result in death or serious personal injury and/or damage to your Hi-Point pistol.

⚠WARNING In case of a failure to fire, continue to hold your Hi-Point pistol pointed towards the target or in a safe direction for at least 30 seconds. If a hangfire (slow ignition) has occurred, the cartridge should fire within approximately 30 seconds. If the cartridge has not fired within 30 seconds, remove the magazine with your Hi-Point pistol still pointed in a safe direction and the ejection port facing away from you, pull the operating/charging handle fully to the rear to eject the cartridge from the chamber and examine its primer. If the firing pin indentation is light or nonexistent, stop using your Hi-Point pistol and have it examined by a qualified gunsmith or Strassell's Machine, Inc. If the firing pin indentation on the primer appears normal (compared to similar previously fired cartridges), the cartridge may be defective. Separate the cartridge from other live ammunition and empty cases, reload your Hi-Point pistol and resume firing. Note: Dispose of misfired cartridges in accordance with the ammunition manufacturer's instructions.

⚠WARNING Never use your Hi-Point pistol if it fails to function properly, and never force the breech bolt closed on a jammed cartridge because it could cause the cartridge to explode.

⚠WARNING Never pull the trigger if the breech bolt does not fully close to prevent a possible out of battery firing. If the breech bolt does not fully close, unload your Hi-Point pistol as described in Chapter 7, examine the round that was in the chamber, and check the chamber to ensure that there are no obstructions or debris in it.

⚠WARNING Always wear safety glasses when firing your Hi-Point pistol, to protect your eyes, and make sure that anyone nearby is also wearing safety glasses to protect their eyes.

⚠WARNING Always wear ear protection when firing your Hi-Point pistol, to protect your hearing, and make sure that anyone nearby is also wearing ear protection to protect their hearing.

⚠WARNING Always be sure that your backstop is adequate to stop and contain bullets before firing so that you do not hit anything outside of the shooting range area. A bullet could travel through or past your target as far as 1.5 miles. If in doubt, do not shoot.

⚠WARNING Never shoot at a hard surface, such as a rock, or a liquid surface, such as water, because a bullet could ricochet and travel in any direction, striking you or someone else.

⚠WARNING Always put a responsible and competent person in charge to maintain safety, discipline and control when a group is firing at a range, to reduce the likelihood of a negligent discharge.

⚠WARNING Always carry your Hi-Point pistol unloaded with the breech bolt locked open in the rearward position while on a range until preparing to fire. Always keep your Hi-Point pistol pointed towards the backstop when loading, firing and unloading it.

⚠CAUTION Always keep yourself and others clear of the ejection port because spent cartridges are hot and are ejected with enough force to cause injury. Never touch the breech bolt or barrel immediately after firing because they may be hot and could cause burns.

⚠CAUTION Never place your fingers in the ejection port because they could be injured by the movement of the breech bolt.

⚠CAUTION Never fire your Hi-Point pistol near an animal unless it is trained to accept that noise. An animal's startled reaction could injure it or cause it to injure you or someone else.



FIG. 1

When a cartridge is loaded in the chamber and the magazine is correctly inserted, your Hi-Point pistol can be fired by completing the following steps.

1. Hold your Hi-Point pistol with your firing hand by the pistol grip with the butt of the stock against your shoulder and your other hand on the forend supporting the front of the pistol.

⚠WARNING Your Hi-Point pistol has a short barrel. Do not extent your fingers past the barrel muzzle.

2. Aim at the target.

3. Push the thumb safety fully downward to the off (fire) position.

4. Place your index finger on the trigger and pull it to its rearmost position and then release it.

After firing the last cartridge in the magazine, the breech bolt will remain locked open in the rearward position to signal that the magazine is empty. (FIG.1)

⚠WARNING Never rely on the last round hold open to determine that the pistol is unloaded.

⚠WARNING In case of a failure to fire, continue to hold your Hi-Point pistol pointed towards the target or in a safe direction for at least 30 seconds. If a hangfire (slow ignition) has occurred, the cartridge should fire within approximately 30 seconds. If the cartridge has not fired within 30 seconds, remove the magazine with your Hi-Point pistol still pointed in a safe direction and the ejection port facing away from you, pull the operating/charging handle fully to the rear to eject the cartridge from the chamber and examine its primer. If the firing pin indentation is light or nonexistent, stop using your Hi-Point pistol and have it examined by a qualified gunsmith or Strassell's Machine, Inc. If the firing pin indentation on the primer appears normal (compared to similar previously fired cartridges), the cartridge may be defective. Separate the cartridge from other live ammunition and empty cases, reload your Hi-Point pistol and resume firing. Note: Dispose of misfired cartridges in accordance with the ammunition manufacturer's instructions.

⚠WARNING If an unfired cartridge hangs up, jams or binds while being chambered, do not attempt to force it into the chamber by pushing or striking the operating/charging handle to attempt to close it because this could cause the cartridge to burst, resulting in fragments of the cartridge flying out of the ejection port with sufficient force to cause death or serious personal injury and/or property damage.

⚠WARNING Always wear safety glasses when attempting to remove a jammed cartridge, to protect your eyes.

All auto-loading Firearms may occasionally experience a malfunction (jam) related to the feeding of ammunition. Most malfunctions are caused by improper ammunition, improper lubrication or a damaged magazine. To minimize the chance of malfunctions (jams), regularly clean your Hi-Point pistol following the instructions in Chapters 8 and 10 of this manual. If you experience a malfunction (jam) while using a new brand, type or lot of ammunition, try firing another type of ammunition to determine whether the ammunition was the source of the malfunction (jam).

⚠WARNING Use of improper ammunition could cause death or serious personal injury and/or property damage. Only use high quality commercially manufactured ammunition that meets SAAMI, CIP or NATO standards.

If a cartridge becomes jammed while being chambered or extracted, follow the steps below to remove it.

1. While keeping the muzzle of your Hi-Point pistol pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), remove the magazine if possible by pressing the magazine release.
2. While holding the grip with your right hand, with your finger off of the trigger and outside of the trigger guard, grasp the operating/charging handle with your other hand and pull the breech bolt fully back.



FIG. 1

3. Lock the breech bolt in the rearward (open) position by pushing the operating/charging handle roller into the round area of the slot in the side of the receiver shroud. (FIG. 1)

4. If the above steps have not released the jammed cartridge, carefully remove the jammed cartridge from the chamber using your fingers or a pointed wooden dowel.

⚠WARNING Do not use a metal tool to attempt to remove an unfired cartridge

because it could ignite the primer and cause the cartridge to rupture, resulting in fragments of the cartridge flying out of the ejection port with sufficient force to cause death or serious personal injury and/or property damage.

⚠WARNING Never force anything down the barrel of the pistol to dislodge a live round.

5. If you are unable to remove the jammed cartridge using the above steps, leave the breech bolt locked in the rearward (open) position and contact a qualified gunsmith or Strassell's Machine, Inc. for further instructions.

⚠WARNING Your Hi-Point pistol does not have a magazine disconnect and will still fire with the magazine removed. Always retract the breech bolt by grasping the operating/charging handle and pulling it fully to the rear, and then visually and physically (with your finger) check to make sure there is not a cartridge in the chamber. Never rely on the last round hold open to determine if the pistol is unloaded.

To unload your Hi-Point pistol, follow the instructions below. To ensure that your Hi-Point pistol is unloaded, you **MUST** proceed in this order.



1. Remove the magazine by depressing the magazine release button. (FIG. 1)



2. Push the thumb safety fully downward to the off (fire) position. Note: The thumb safety must be in the off (fire) position to allow the breech bolt to be retracted. (FIG. 2)



3. Ensure the ejection port is facing away from you and the pistol is pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge). While holding the grip with your firing hand and with your finger off of the trigger and outside of the trigger guard, grasp the operating/charging handle with your other hand and pull the breech bolt fully back to eject any cartridge that may be in the chamber. (FIG. 3)



4. Lock the breech bolt in the rearward (open) position by pushing the operating/charging handle roller into the round opening in the receiver shroud slot until it locks in the open position. (Fig.4)
5. Once the breech bolt is locked to the rear, visually and physically (with your finger) inspect the chamber and the magazine well of your Hi-Point pistol to be sure that no ammunition remains in either place. (FIG.5)



6. Release the breech bolt to return it to the forward (closed) position by pulling the roller out of the receiver shroud.

⚠WARNING Always be sure that the barrel of your Hi-Point pistol is clear of obstructions before firing it. Remove any obstructions before firing your Hi-Point pistol so that it will function safely and correctly. Any obstruction in the barrel could prevent the pistol from firing properly and result in death or serious personal injury and/or damage to your Hi-Point pistol.

⚠WARNING Your Hi-Point pistol does not have a magazine disconnect and will still fire with the magazine removed. Always retract the slide/bolt by grasping the operating/charging handle and pulling it fully to the rear, and then visually and physically (with your finger) check to make sure there is not a cartridge in the chamber.

⚠WARNING Always wear safety glasses when cleaning your Hi-Point pistol, to protect your eyes from cleaning materials.

⚠WARNING Always make sure that no ammunition is located in the area where you clean your Hi-Point pistol. Cleaning solvents can affect the primer and powder in ammunition and cause it to malfunction. This could result in a bullet being pushed into the barrel of your Hi-Point pistol and getting stuck. Firing another round with a bullet stuck in the barrel could cause the barrel to burst and result in death or serious personal injury and/or damage to your Hi-Point pistol.

NOTICE As with any semi-automatic firearm, your Hi-Point pistol should be cleaned from the breach. Cleaning with the breech bolt locked to the rear by inserting a rigid cleaning rod from the muzzle can cause dirt, oil and solvents to build up inside your Hi-Point pistol, causing malfunctions.

NOTICE Only use commercially available gun solvent and gun oil or a cleaner-lubricant-preservative. Use of improper cleaning fluids could damage your Hi-Point pistol.

You should brush the barrel of your Hi-Point pistol after firing every 300 to 400 rounds.

To brush the barrel of your unloaded Hi-Point pistol, follow the instructions below.

1. Remove the magazine by depressing on the magazine release.
2. Push the thumb safety fully downward to the off (fire) position. Note: The thumb safety must be in the off (fire) position to allow the breech bolt to be retracted.
3. While holding the grip with your firing hand and with your finger off of the trigger and outside of the trigger guard, grasp the operating /charging handle with your other hand and pull the breech bolt fully back to eject any cartridge that may be in the chamber.

4. Lock the breech bolt in the rearward (open) position by pushing the operating/charging handle roller into the round opening in the receiver shroud slot until it locks in the open position.
5. Once the breech bolt is locked to the rear, visually and physically (with your finger) inspect the chamber and the magazine well of your Hi-Point pistol to be sure that no ammunition remains in either place.
6. Wet a cleaning patch with a gun cleaning solvent or a cleaner-lubricant-preservative and pull it through the barrel, from the chamber end, several times using a pull through cable/flexible cleaning rod.
7. Wet a bristled cleaning brush with gun cleaning solvent or a cleaner-lubricant-preservative and pull it through the barrel, from the chamber end, several times using a pull through cable/flexible cleaning rod.
8. Wet a new cleaning patch with gun oil or a cleaner-lubricant-preservative and pull it through the barrel once, from the chamber end, with a pull through cable/flexible cleaning rod and examine it. If it is not clean, repeat steps 6-8 until the patch remains clean after being pulled through the barrel.
9. Before firing your Hi-Point pistol, pull a clean patch through the barrel, from the chamber end, using a pull through cable/flexible cleaning rod. Repeat this procedure until the patch comes out of the barrel with no gun oil or cleaner-lubricant-preservative on it. Note: If you will be storing your Hi-Point pistol, do not perform step 9 until you are ready to use it.

⚠WARNING Unload all magazines and remove all live ammunition from the area before disassembling your Hi-Point pistol to reduce the chance of a negligent discharge.

⚠WARNING Although your Hi-Point pistol has a last round hold open, never rely on it to determine whether your Hi-Point pistol is unloaded. Always remove the magazine, fully retract and lock open the breech bolt and then visually and physically (with your finger) check to make sure there is not a cartridge in the chamber.

⚠WARNING Your Hi-Point pistol does not have a magazine disconnect and will still fire with the magazine removed. Always retract the slide/bolt by grasping the operating/charging handle and pulling it fully to the rear, and then visually and physically (with your finger) check to make sure there is not a cartridge in the chamber.

⚠WARNING Never alter or modify your Hi-Point pistol because this could cause it to malfunction and create a dangerous condition.

⚠WARNING Always wear safety glasses when disassembling your Hi-Point pistol, to protect your eyes from components that are under pressure, such as springs, and the sear assembly that could fly out and hit you.

To disassemble your Hi-Point pistol for cleaning, follow the instructions below. To ensure that your Hi-Point pistol is unloaded, disassembly **MUST** be performed in this order.



FIG. 1

1. Remove the magazine by depressing the magazine release button. (FIG. 1)
2. Push the thumb safety fully downward to the off (fire) position. Note: The thumb safety must be in the off (fire) position to allow the breech bolt to be removed (FIG. 2)



FIG. 2



3. While holding the grip with your right hand, with your finger off of the trigger and outside of the trigger guard, grasp the operating/charging handle with your other hand and pull the operating/charging handle fully back to eject any cartridge that may be in the chamber. (FIG. 3)

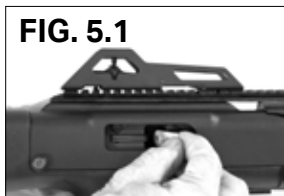


4. Lock the breech bolt in the rearward (open) position by pushing the operating/charging handle roller into the round opening in the receiver shroud slot until it locks in the open position. (FIG. 4)



5. Once the breech bolt is locked to the rear, visually and physically (with your finger) inspect the chamber and the magazine well of your Hi-Point pistol to be sure that no ammunition remains in either place. (FIG. 5)

Once you are sure your Hi-Point pistol is unloaded, release the breech bolt and place the yellow safety plug into the chamber. (FIG. 5.1) Next, with your Hi-Point pistol pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge) pull the trigger to release the striker. Note: Although it is possible to disassemble your pistol with the striker cocked, it is much easier to remove the breech bolt with the striker released.



6. Using the Hi-Point adjusting tool, remove the operating/charging handle and shell kicker by unscrewing it from the breech bolt. (FIG. 6)





Using the Hi-Point adjusting tool or something similar, roll the rail lock back to unlock the forend cover. (FIG. 6.1)

Push forward on the forend cover and lift it off. (FIG. 6.2)



7. While depressing the shroud pins from the head side, rotate the shroud clips clockwise with the Hi-Point adjusting tool to unlock them. (FIG. 7)

8. Using the screwdriver end of the adjusting tool or a pin punch, push the shroud pins out of the receiver shroud. (FIG. 8)

9. Remove the receiver shroud assembly by lifting the front of the receiver shroud and pulling it off. (FIG. 9)



10. Next, remove the receiver clip on the bottom side of the pistol with the adjusting tool or pin punch by tapping it forward off the receiver lug with a small hammer. (FIG. 10)





11. Remove the firing assembly by lifting up on the front of the barrel. (FIG. 11)



12. To completely remove the breech bolt from the firing assembly, you must first remove the front sight by loosening the 2 set screws on the bottom of the front sight base with a 5/64" hex key. (FIG. 12)



13. Remove the barrel frame support by sliding it off the muzzle of the barrel. (FIG. 13)





- 14.** Using the Hi-Point adjusting tool or a flat screw driver, slide the breech bolt retainer clip back to release the breech bolt retainer. (FIG. 14)



- 15.** At this point, the yellow safety plug may be removed. Push the breech bolt back approximately 3/8 inch to clear the firing pin/striker from the barrel and lift the back of the breech bolt up and over the barrel sliding it to the front of the pistol. (FIG. 15)
Note: Use caution, the breech bolt is under spring tension from the main recoil spring and the main recoil spring may fly out.



- 16.** Slide the breech bolt out over the barrel muzzle to completely remove the breech bolt. (FIG. 16)
Note: The breech bolt contains the retainer, firing pin/striker and springs so be careful they do not fall out.



- 17.** Pull the bolt retainer out of the back of the breech bolt then turn the breech bolt upside down and allow the firing pin spring, firing pin assist spring and firing pin/striker to slide out the back. (FIG. 17)

⚠CAUTION Do not pull the trigger with breech bolt removed, the sear is under spring tension and could fly out.



18. Pull the main recoil spring forward and out of the frame. (FIG. 18)

⚠WARNING Never disassemble your Hi-Point pistol further than this procedure. Any further disassembly by untrained persons could cause your Hi-Point pistol to malfunction and will void the warranty.



19. Remove the sear and sear spring by pulling the sear cam to the side to release the sear cross pin from the sear cam hole. (FIG. 19) Note: The sear is under spring tension, hold the sear down to release the sear cam from the sear cross pin.



20. (For Models: 995P)

Remove the counterweight and pivot pin by rotating the pivot pin up vertically and sliding it out through the slot in the receiver. (FIG. 20 & 20.1) Note: The counterweight will drop free from the frame when the pivot pin is removed.



21. (For Models: 4595P/1095P)

Remove the counterweight and pivot pin by sliding then out through the top of the frame. (FIG. 21)



⚠WARNING Always be sure that the barrel of your Hi-Point pistol is clear of obstructions before firing it. Remove any obstructions before firing your Hi-Point pistol so that it will function safely and correctly. Any obstruction in the barrel could prevent the pistol from firing properly and result in death or serious personal injury and/or damage to your Hi-Point pistol.

⚠WARNING Your Hi-Point pistol does not have a magazine lockout or magazine disconnect and will still fire with the magazine removed. Always retract the slide/bolt by grasping the operating/charging handle and pulling it fully to the rear, and then visually and physically inspect (with your finger) check to make sure there is not a cartridge in the chamber.

⚠WARNING Always wear safety glasses when cleaning your Hi-Point pistol, to protect your eyes from cleaning materials.

⚠WARNING Always make sure that no ammunition is located in the area where you clean your Hi-Point pistol. Cleaning solvents can affect the primer and powder in ammunition and cause it to malfunction. This could result in a bullet being pushed into the barrel of your Hi-Point pistol and getting stuck. Firing another round with a bullet stuck in the barrel could cause the barrel to burst and result in death or serious personal injury and/or damage to your Hi-Point pistol.

NOTICE Only use commercially available gun solvent and gun oil or a cleaner-lubricant-preservative. Use of improper cleaning fluids could damage your Hi-Point pistol.

Regular cleaning and care of your Hi-Point pistol is important to prolong its service life by reducing wear and helping to ensure its functional safety.

You should completely clean your Hi-Point pistol after firing every 1,500 to 2,000 rounds or anytime it is exposed to the elements, becomes wet, etc.

To completely clean your unloaded Hi-Point pistol, first disassemble it following the instructions in Chapter 9 and then clean it according to the instructions below.

BARREL: Clean the barrel as follows:

1. Wet a cleaning patch with a gun cleaning solvent or a cleaner-lubricant-preservative and run it through the barrel, from the chamber end, several times using a cleaning rod.

2. Wet a bristled cleaning brush with gun cleaning solvent or a cleaner-lubricant-preservative and run it back and forth in the barrel, from the chamber end, using a cleaning rod.
3. Wet a new cleaning patch with gun oil or a cleaner-lubricant-preservative and run it through the barrel once, from the chamber end, with the cleaning rod and examine it. If it is not clean, repeat steps 2 and 3 until the patch remains clean after being run through the barrel.
4. Before firing your Hi-Point pistol, run a clean patch through the barrel, from the chamber end, using the cleaning rod. Repeat this procedure until the patch comes out of the barrel with no gun oil or cleaner-lubricant-preservative on it. Note: If you will be storing your Hi-Point pistol, do not perform step 4 until you are ready to use it.
5. Wet a nylon bristle brush with gun cleaning solvent or a cleaner-lubricant-preservative and thoroughly brush the outside of the barrel to remove any dirt or residue.
6. Wipe the outside of the barrel dry with a clean patch and examine it. If it is not clean, repeat steps 5 and 6 until the patch remains clean.

BREECH BOLT: Clean the breech bolt as follows:

1. Wet a nylon bristle brush with gun cleaning solvent or a cleaner-lubricant-preservative and thoroughly brush the bottom surfaces where the breech bolt sits on the frame.
2. Wipe the bottom surfaces where the breech bolt sits on the frame with a clean patch and examine it. If it is not clean, repeat steps 1 and 2 until the patch remains clean.
3. Wet a nylon bristle brush with gun oil or a cleaner-lubricant-preservative and, while holding the breech bolt with the muzzle end facing down, brush the breech face and the area under the extractor.

4. While holding the breech bolt with the muzzle end facing down, wipe the breech face with a clean patch and examine it. If it is not clean, repeat steps 3 and 4 until the patch remains clean.
5. Check all other exposed areas of the breech bolt for cleanliness. If any dirt or debris is found, remove it with gun cleaning solvent or a cleaner-lubricant-preservative using a nylon bristle brush or a clean patch.
6. Wipe the exposed areas of the breech bolt that you have cleaned in step 5 with a clean patch and examine it. If it is not clean, repeat steps 5 and 6 until the patch remains clean.

NOTICE The shroud and slide has a powder coat finish. Do not use acetones, Gun Scrubber®, or harsh solvents that may remove the coating. Test new cleaning products on a small surface before using them.

FRAME: Check the frame for cleanliness. If necessary, clean the frame as follows:

1. Wipe exposed parts of the frame with a clean patch that has been slightly dampened with gun cleaner-lubricant-preservative.
2. Wipe the exposed areas of the frame with a clean patch and examine it. If it is not clean, repeat steps 1 and 2 until the patch remains clean.

MAGAZINE: Inspect the magazine for dirt or visible damage. If necessary, clean the magazine as follows:

1. Wipe the outside of the magazine and the feed lips with a clean patch that has been slightly dampened with gun cleaning solvent or a cleaner-lubricant-preservative.
2. Wipe the outside of the magazine and the feed lips with a clean patch and examine it. If it is not clean, repeat steps 1 and 2 until the patch remains clean.

After you have cleaned your Hi-Point pistol, lubricate it by slightly dampening a clean patch with gun oil or a cleaner-lubricant-preservative and wiping the outside of the barrel, the inside of the breech bolt and the outside of the magazine.

⚠CAUTION Your Hi-Point pistol is designed to operate properly with only a small amount of lubrication. Do not over lubricate your Hi-Point pistol because too much lubricant can collect unburned powder and other debris and prevent your Hi-Point pistol from functioning properly.

After you have finished cleaning and lubricating your Hi-Point pistol, and before you assemble it, you should inspect the barrel for lead build up, bulges, cracks or obstructions and inspect the frame and breech bolt for any corrosion or any visible damage.

⚠WARNING Do not use a cracked, bulged or obstructed barrel. Contact Strassell's Machine, Inc. for instructions on having it replaced.

Check the magazine to make sure the follower and lips are not damaged. Press down on the follower with your fingertip and release it to make sure it springs back up and does not catch in the magazine tube.

Always wear safety glasses when reassembling your Hi-Point pistol, to protect your eyes from components that are under pressure, such as springs.

To assemble your unloaded Hi-Point pistol, follow the instructions below.



1. Prior to reassembly, verify your firing pin is not bent by rolling it on a flat surface, and watching the end of the pin for wobble. If the pin is bent, please contact Strassell's Machine, Inc. for a replacement. Install the firing pin into the breech bolt by holding the breech bolt with the muzzle facing down and sliding the firing pin down and into the channel in the rear of the breech bolt. (FIG. 1)



2. Install the firing pin spring and firing pin assist spring into the breech bolt by holding the slide with the muzzle facing down and sliding the firing pin spring and firing pin assist spring down and into the channel in the rear of the slide. (FIG. 2)



3. Install the slide retainer into the breech bolt by holding the cylindrical part and inserting the rounded part with the spring guide facing forward into the channel at the rear of the breech bolt. (FIG. 3)

FIG. 4**4. (For Models: 995P)**

Install the counterweight up through the magazine well into the counterweight slot in the frame. (FIG. 4)

5. With counterweight pushed all the way up, insert the short end of the pivot pin through slot in the side of the frame into the hole in the counterweight. (FIG. 5)

6. Rotate the pivot pin arm down into the pivot pin slot in the frame. (FIG. 6)

(For Models: 4595P/1095P)

Install the counterweight and pivot pin down through the top of the frame (FIG. 6.1)

7. While holding up on the sear cam, push down the trigger disconnect to allow the sear cam under the disconnect arm. (FIG. 7) Note: The trigger plate covers the area where the sear cam is under the disconnect arm. When the sear cam is under the disconnect arm correctly, the disconnect arm will move down freely while holding up the sear cam.

8. With the frame slightly tilted and the sear spring inside the sear, install the sear and sear spring into the sear hole in the frame with the ramp of the sear facing forward. (FIG. 8)

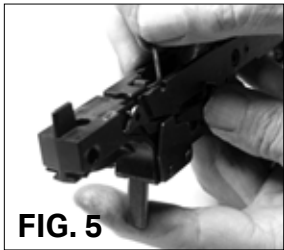
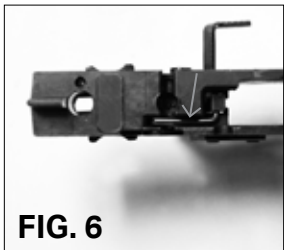
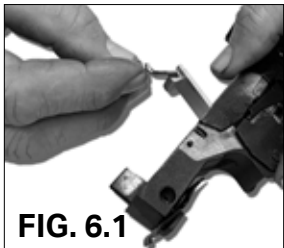
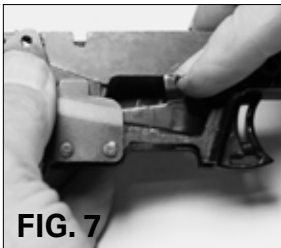
FIG. 5**FIG. 6****FIG. 6.1****FIG. 7****FIG. 8**

FIG. 9**FIG. 10**

9. While keeping the pivot pin arm down in the pivot pin slot and under the sear arm, push the sear down into the sear hole while pulling the sear cam to the side. (FIG. 9)
10. Place the sear cam over the sear arm with the sear arm through the hole in the sear cam. (FIG. 10) Note: The sear is installed properly when the sear ramp is facing forward, the counterweight pivot pin is under the sear arm and the trigger disconnect arm moves freely.

⚠CAUTION Do not pull the trigger with breech bolt removed because the sear is under spring tension and could fly out.

11. Install the recoil spring and guide rod into the frame by pushing them into the area of the frame below the barrel with the guide rod facing forward. (FIG. 11)

**FIG. 11**

12. Place the breech bolt with the retainer, springs and firing pin of barrel all the way to the recoil spring. (FIG. 12)
13. With your finger off the trigger, align the tab on the bottom of the breech bolt below the opening for the barrel with the end of the main spring guide and pull the breech bolt over the barrel. (FIG. 13) & (FIG. 13.1)

FIG. 12**FIG. 13****FIG. 13.1**

FIG. 14



14. Continue to pull the breech bolt over the barrel, aligning the breech bolt retainer with the retainer hole in the frame. (FIG.14) Note: When pulling the slide/bolt over the barrel, be careful to pull it back far enough to clear the firing pin if it is protruding from the breach face to avoid bending the firing pin. (FIG. 14.1)

FIG. 14.1



15. While holding down on breech bolt, make sure the retainer clip hole is aligned with the bottom of the retainer and push the breech bolt all the way down. (FIG. 15)

16. Push the retainer clip forward to lock the breech bolt retainer in place. (FIG. 16)

17. Place the frame support over the muzzle end of the barrel and slide it back firmly onto the front lug on the frame. (FIG. 17)

FIG. 15

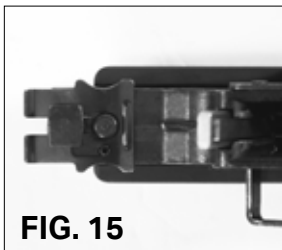


FIG. 16

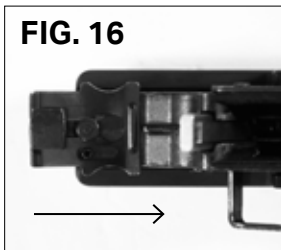


FIG. 17



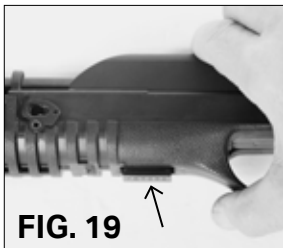
⚠WARNING Make sure that the retainer clip is properly locked through the slot in the breech bolt retainer and not under it. Your Hi-Point pistol may still fire but the breech bolt will not be properly locked in place which could lead to serious personal injury, and/or damage your Hi-Point pistol.

FIG. 18



- 18.** Install the firing assembly into the stock with the rear of the assembly first. (FIG. 18)

FIG. 19



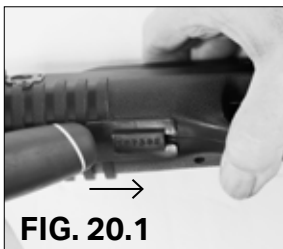
- 19.** Push the front of the firing assembly down into the stock so that the frame/receiver lug protrudes through the bottom of the stock. (FIG. 18)

FIG. 20



- 20.** Hold the stock and firing assembly with the bottom lug facing up and with the the small bend facing away from the stock, place the receiver clip into the slots of the receiver lug then push it all the way over the lug until it is firmly seated over the small bump on the stock. (FIG. 20 & 20.1) Note: The plastic handle of a screwdriver or piece of wood works well.

FIG. 20.1





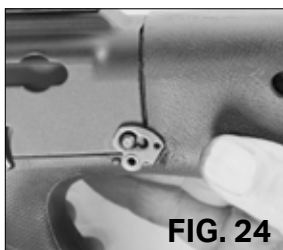
- 21.** Install the receiver shroud, back end first, onto the stock, making sure the shroud support plate goes inside the stock. (FIG. 21)



- 22.** Push the front of the receiver shroud down into place. (FIG. 22)



- 23.** Make sure the shroud clips are rotated clockwise so the large circular area of the slots are over the receiver shroud holes. (FIG. 23)



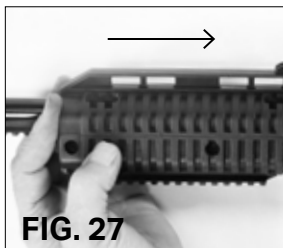
- 24.** Push the receiver shroud pins through the shroud, stock and receiver until they protrude through the opening in the shroud clips. (FIG. 24)



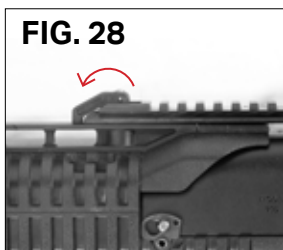
- 25.** Pushing firmly on the head of the receiver shroud pins to compress the springs, use the back end of the Hi-Point tool inserted into the rivet head and hole in the shroud clip. Turn the receiver clips counterclockwise and lock them into the slots of the shroud pins. (FIG. 25)



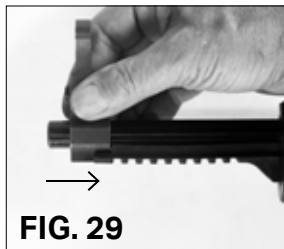
- 26.** Place the forend cover on the front of the stock over the barrel. Make sure the rail lock is in the open position. (FIG. 26)



- 27.** Slide the forend cover back under the top rail until it is all the way seated against the receiver shroud. (FIG. 27)



- 28.** Rotate the rail lock forward to lock the forend cover in place. (FIG. 28)



- 29.** Reinstall the front sight over the muzzle of the barrel and push it firmly into front rail slot. (FIG. 28)
 Note: It may be necessary to slightly pull down on the front of the rail to slide the sight all the way back.



- 30.** Sight down the pistol to align the front sight straight and tighten the 2 set screws firmly with a 5/64" hex key. (FIG. 30)



- 31.** Install the operating/charging handle, roller and kicker by screwing it into the side of the slide/bolt through the left side slot in the receiver shroud. (FIG. 31) Tighten it firmly with the Hi-Point adjusting tool. (FIG. 31.1)



- 32.** Install the provided yellow safety plug to be sure your Hi-Point pistol is unloaded. (FIG. 32)
 If you do not have a safety plug, you can get one free by contacting Strassell's Machine, Inc. at: 419-747-9444.

⚠WARNING Make sure that your Hi-Point pistol is unloaded (both the chamber and the magazine are empty) before performing a function check.

After assembling your Hi-Point pistol or remedying a malfunction, you should perform a function test to ensure that it is operating correctly by completing the following steps:

1. Insert an unloaded magazine into the magazine well, and make sure that it noticeably locks into place.
2. With the thumb safety fully down in the off (fire) position, pull the operating/charging handle back as far as it will go and release it to make sure that it is held in the open position by the internal breech bolt lock.
3. Press the magazine release and make sure that the magazine can be easily removed from the magazine well. Leave the magazine out of the pistol.
4. While holding the pistol in your firing hand, grasp the operating/charging handle with your other hand, pull the operating/charging handle fully back and then release it to ensure that it returns to the fully forward position.



FIG. 6

5. With your finger off of the trigger and outside of the trigger guard, retract and release the breech bolt several times to make sure it moves freely.
 6. While holding the pistol in your right hand, grasp the operating/charging handle with your other hand and pull it fully back. While holding it in the rearward position, push the operating/charging handle roller into the round opening in the receiver shroud slot to manually lock open the slide/bolt. (FIG. 6)
7. Pull the roller out of the receiver shroud hole and let it go forward on its own to ensure that the breech bolt returns to the forward (closed) position.

- 8.** Move the thumb safety fully upward to the on (safe) position and, with the muzzle of your Hi-Point pistol pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), attempt to pull the trigger to ensure that the striker is not released.
- 9.** Insert an unloaded magazine into the magazine well and make sure that it noticeably locks into place.
- 10.** With the thumb safety fully upward in the on (safe) position and the muzzle of your Hi-Point pistol pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), attempt to pull the trigger to ensure that the striker is not released.
- 11.** Move the thumb safety fully down to the off (fire) position and, with the muzzle of your Hi-Point pistol pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), pull the trigger to ensure that the striker is released.

FIG. 1

⚠WARNING Make sure that your Hi-Point pistol is unloaded (magazine removed and chamber empty) before adjusting the sights. Use of the provided yellow chamber plug is recommended to ensure the pistol is unloaded

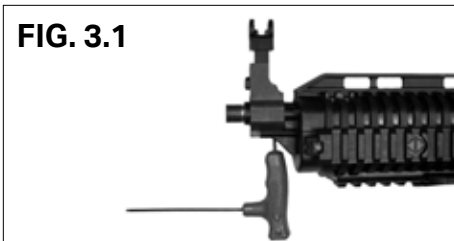
To adjust the rear sight on your unloaded (magazine removed and chamber empty) Hi-Point pistol, follow the procedure below.

To adjust the point of impact horizontally (right or left), use the dual lok wrench/adjustment tool or a small flat screw- driver to turn the windage screw. To move the point of impact to the right, turn the windage screw clockwise. To move the point of impact to the left, turn the windage screw counterclockwise. (FIG. 1)

To adjust the point of impact vertically (up or down), use the dual lok wrench/adjustment tool or a small flat screwdriver to turn the elevation screw. To move the point of impact higher, turn the elevation screw counterclockwise. To move the point of impact lower, turn the elevation screw clockwise. (FIG. 2)

**FIG. 2**

For coarse elevation adjustment, loosen the front sight screw to move the front sight up to lower the point of impact and down to raise the point of impact. (FIG. 3) For coarse windage adjustment, loosen the 2 set screws on the bottom of the front sight base and slightly tilt the front sight, left to move the point of impact to the right and right to move the point of impact to the left then re-tighten the set screws. (FIG. 3.1)

FIG. 3**FIG. 3.1**

⚠WARNING Make sure that your Hi-Point pistol is unloaded (magazine removed and chamber empty) before adding optics to the rail. Use of the provided yellow chamber plug is recommended to ensure the pistol is unloaded

⚠WARNING Always wear safety glasses when removing the rear sight on your Hi-Point pistol, to protect your eyes from components that are under pressure, such as springs.

Your Hi-Point pistol comes with rails installed to attach different types of optics and other accessories. You can purchase other rails and accessories for your pistol at hi-pointfirearms.net or by calling Strassell's Machine, Inc. at: 419-747-9444.

Note: It is not necessary to disassemble your Hi-Point pistol to remove the rear sight assembly and replace it with an optic, such as a scope or red dot.

FIG. 1

1. Using the screwdriver end of the Hi-Point adjusting tool or a small flat screwdriver, push down on the rear sight to release the spring tension and remove the elevation screw from the rear sight. (FIG. 1)

FIG. 2

2. Using a 3/32" hex key, remove the (3) socket head screws from the rear sight base (FIG. 2) and remove the sight base assembly.

⚠CAUTION Do not remove any of the other screws from the top rail without removing the receiver shroud. There are internal parts that will fall out and cause your Hi-Point pistol to stop functioning or damage your Hi-Point pistol.



3. Install the optic according to the optic manufacturer's instructions. Note: Shorter optics will work much better on your Hi-Point pistol to prevent covering the rail lock. With long optics, the front end of the optic will prevent unlocking the rail lock and you will need to remove it to disassemble your Hi-Point pistol. (FIG. 3)

⚠WARNING Always make sure your Hi-Point pistol is unloaded (both the chamber and the magazine are empty) before installing the Dual Lok. Use of the provided yellow chamber plug is recommended to ensure the pistol is unloaded

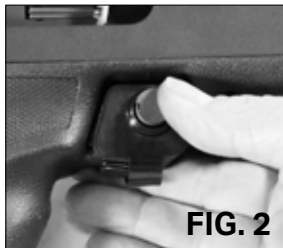
Your Hi-Point pistol comes with a Dual Lok trigger lock. The Dual Lok is an extremely simple mechanical lock that consists of two halves connected by a plastic strap.

NOTICE The Hi-Point Dual Lok trigger lock is not legal in California.

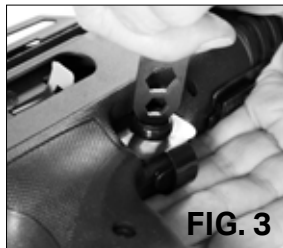
To install the Dual Lok, follow the instructions below.



1. Align the Dual Lok so that the strap is underneath the trigger guard with the lock head on the right side (the side with the ejection port) of the pistol. Note: The Dual Lok must be installed with the lock head on the right side to fit properly.



2. Fold the two halves of the Dual Lok upwards and fully press the lock head into the round opening on the other side of the lock. (FIG.1)
3. Insert the two tabs on the end of the Dual Lok wrench/adjustment tool into the indentations on the right and left sides of the lock head. (FIG. 2)



4. Push the lock head fully into the Dual Lok using the Dual Lok wrench/adjustment tool and turn it clockwise. Note: For additional security, the Dual Lok features an opening through which a small padlock can be installed. (FIG. 3)

To remove the Dual Lok, follow the instructions below. Note: If you installed a padlock on your Dual Lok, you must remove it first.

- 1.** Insert the two tabs on the end of the Dual Lok wrench/adjustment tool into the indentations on the right and left sides of the lock head.
- 2.** Push the lock head down into the Dual Lok using the Dual Lok wrench/adjustment tool and turn it counterclockwise, causing the lock head to rise up out of the Dual Lok.
- 3.** Remove the Dual Lok from your Hi-Point pistol by pulling the two halves of the Dual Lok apart.

⚠WARNING Always make sure your Hi-Point pistol is unloaded (both the chamber and the magazine are empty) before storing it.

⚠WARNING Always store your Hi-Point pistol unloaded and locked in a suitable container, out of the reach and sight of children or other unauthorized persons.

⚠WARNING Never store ammunition in the same container as your Hi-Point pistol.

To safely store your unloaded Hi-Point pistol, complete the steps below.

1. Insert the yellow chamber plug into the chamber by partially retracting the breech bolt and inserting the rounded end into the chamber with the slot aligned with the extractors and then closing the breech bolt.
2. Install the Dual Lok following the instructions in Chapter 15.
3. Put your unloaded Hi-Point pistol in a safe or locked storage case, out of the reach and sight of children or other unauthorized persons. It should be stored in a place where it will not become wet or be subjected to high temperatures.

⚠WARNING Always make sure your Hi-Point pistol is unloaded (both the chamber and the magazine are empty) before installing the sling & swivels. Use of the provided yellow chamber plug is recommended to ensure the pistol is unloaded.

Your Hi-Point pistol comes with a sling and 2 swivel studs, to install them follow the instructions below.

**FIG. 1****FIG. 2**

Remove the two bolts indicated in (FIG. 1) by turning them counterclockwise with a 1/8" Allen wrench. Install the provided sling swivel studs in their place by turning them clockwise. Note: Do not overtighten the swivel studs, snug is sufficient.

**FIG. 3**

Now slide the buckles onto the sling approximately 12" and thread the end of the sling through the swivel as shown. (FIG. 3)

**FIG. 4**

Then slip the end of the sling through the inside of the buckle. (FIG. 4) Repeat the process on the other end and adjust the sling for a personal fit.

MODEL 995P/4595P/1095P Parts List

Certain parts of your Hi-Point pistol (marked with an *) have to be replaced by returning the pistol to Strassell's Machine, Inc. Most of these parts are replaced free of charge. The remaining parts are available from Strassell's Machine, Inc. The parts shown below correspond to the exploded view on page 53.

SIGHTING ASSEMBLY

- | | |
|----------------------------------|-------------------------------------|
| 1. Sight Frame Assembly | 7. Back Up Plates (2) |
| 1a. Top Rail | 8. Forend Cover |
| 2. Sight Holder Screws (3) | 9. Rib |
| 3. Sight Elevation Screw | 10. Forend Assy Pin |
| 3a. Top Rail Screws (4) | 11. Washer |
| 4. Receiver Shroud | 12. Crosspin |
| 4a. Ejector | 13. Rail Lock |
| 4b. Ejector Mounting Screw (2) | 14. Front Sight Base |
| 5. Receiver Shroud Pin Clips (2) | 15. Front Sight |
| 6. Receiver Shroud Pin (2) | 16. Front Sight Screw |
| | 17. Front Sight Base Set Screws (2) |
| | 18a. Shroud Support Plate |

FIRING ASSEMBLY

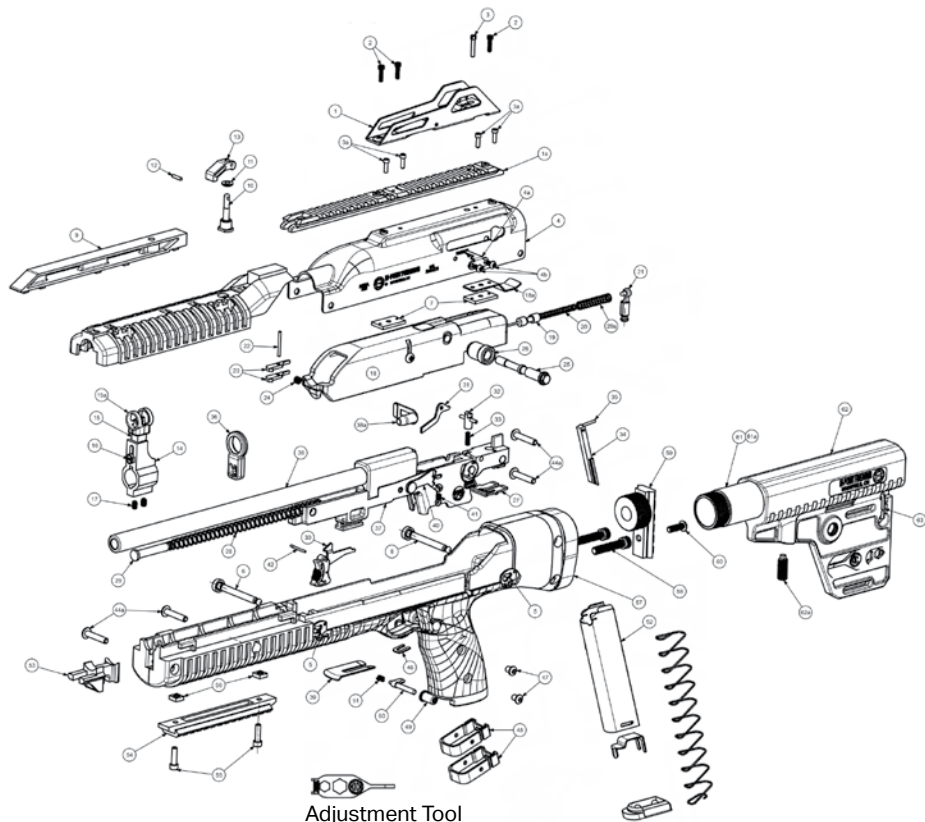
- | | |
|-------------------------------|------------------------------|
| 18. Breech Bolt* | 30. Trigger Assembly |
| 19. Firing Pin | 31. Sear Cam* |
| 20. Firing Pin Spring | 32. Sear Assembly |
| 20a. Firing Pin Assist Spring | 33. Sear Spring |
| 21. Bolt Retainer | 34. Counter Weight |
| 22. Ejector Key Pin | 35. Counter Weight Pivot Pin |
| 23. Ejector Keys | 36. Barrel Frame Support |
| 24. Ejector Key Spring | 37. Receiver Frame* |
| 25. Operating/Charging Handle | 38. Barrel* |
| 26. Roller | 38a. Chamber Flag |
| 27. Bolt Retainer Clip | 39. Receiver Clip |
| 28. Recoil Spring | 40. Hold Open* |
| 29. Guide Pin | 41. Hold Open Spring |
| | 42. Trigger Pin |

STOCK ASSEMBLY

- | | |
|-------------------------------|---|
| 43. Stock | 54. Bottom Rail |
| 44a. Stock Bolts 1" (4) | 55. Bottom Rail Screws (2) |
| 44b. Stock Bolts 5/8" (2) | 56. Bottom Rail Nuts (2) |
| 45. Stock Nuts (9) | 57. Base Plate |
| 46. Stock Clip | 58. Base Plate Screw (2) |
| 47. Handle Support Screws (4) | 59. Pic Rail |
| 48. Handle Support (2) | 60. Screw, Anti Rotation |
| 49. Magazine Catch Cap | 61. Tube, Brace |
| 50. Magazine Catch | 61a. Tube Cap (Not Shown) |
| 51. Magazine Catch Spring | 62. Pistol Stabilizing Brace |
| 52. Magazine Assembly | 62a. Pistol Stabilizing Brace Set Screw |
| 53. Front Sight Guide | 63. Allen Wrench 5/32" |

EXPLODED DRAWING

MODEL 995P/4595P/1095P Parts



NOTE: When installing the sear pin, the ramp on the front of the sear pin faces the front of the pistol.



Dual-Lok
Trigger Lock

Model 995P**Caliber:** 9mm**Barrel length:** 13.25"**Overall length:** 20.75"**Overall height:** 7.75"**Overall width:** 2"**Weight (unloaded):**Pic Rail Rear- 5.98 lbs.
Brace Model - 6.45 lbs**Rifling:** 9RH(1in10" Twist)**Magazine capacity:** 10
rounds**Model 1095P****Caliber:** 10mm Auto**Barrel length:** 14.25"**Overall length:** 21.75"**Overall height:** 7.5"**Overall width:** 2"**Weight (unloaded):**Pic Rail Rear- 6.4 lbs.
Brace Model - 7.0 lbs**Rifling:** 7RH(1in10" Twist)**Magazine capacity:**
10 rounds**Model 4595P****Caliber:** .45 ACP**Barrel length:** 14.25"**Overall length:** 21.75"**Overall height:** 7.5"**Overall width:** 2"**Weight (unloaded):**Pic Rail Rear- 6.4 lbs.
Brace Model - 7.0 lbs**Rifling:** 9RH(1in12" Twist)**Magazine capacity:**
9 rounds

Subject to the terms, conditions and limitations outlined below, Strassell's Machine, Inc. guarantees your Hi-Point pistol against defects in materials and workmanship that adversely affect its operation for life, regardless of whether or not you are the original purchaser. **Warranty does not cover loss or theft.**

To make a claim under this warranty, contact Strassell's Machine, Inc. at: 1015 Springmill Road Mansfield, OH 44906, or by telephone at 419-747-9444 for instructions on how to return your Hi-Point pistol. Do not return your Hi-Point pistol for service without prior authorization.

LIMITATIONS OF WARRANTY

The warranty will be void if any of the following occur:

- 1. The instructions in the Instruction Manual are not followed.**
- 2. Your Hi-Point pistol or any of its parts are altered or modified from their original state.**
- 3. Damage is caused by misuse, abuse or improper maintenance.**
- 4. Damage is caused by reloaded or remanufactured ammunition, or ammunition that does not meet SAAMI, CIP or NATO standards. or**
- 5. Your Hi-Point pistol is disassembled beyond the instructions in Chapter 9 of the Instruction Manual.**

There are no warranties that extend beyond the description on the face hereof.

The sole and exclusive remedy pursuant to this warranty is the repair or replacement of your Hi-Point pistol at the sole discretion of Strassell's Machine, Inc.

The implied warranties of merchantability and fitness for a particular purpose are expressly limited to one year from the date of the original retail purchase of your Hi-Point pistol.

All disclaimers and limitations of liability shall still apply even if the limited remedy of repair and replacement fails of its essential purpose.

In states where permitted, Strassell's Machine, Inc. assumes no liability for incidental or consequential damages or for incidental expenses.

Any action against Strassell's Machine, Inc. based on an alleged breach of this warranty must be brought within one (1) year of the claimed breach.

Strassell's Machine, Inc.'s liability for breach of warranty shall be limited to repair or replacement of your Hi-Point pistol at the sole discretion of Strassell's Machine, Inc.

The following warnings are required by certain jurisdictions.

CALIFORNIA

⚠ WARNING: "Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

⚠ ADVERTENCIA: "Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite la pagina web del Procurador General de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas. Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño obtiene y la usa indebidamente, se le puede multar o enviar a prisión."

CONNECTICUT

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

FLORIDA

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

MAINE

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

MARYLAND

WARNING: "Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

MASSACHUSETTS

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take reasonable preventive steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

NEW JERSEY

"IT IS A CRIMINAL OFFENSE, PUNISHABLE BY A FINE AND IMPRISONMENT, FOR AN ADULT TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

NEW YORK CITY

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE WEAPON STORAGE. ALL WEAPONS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS."

NORTH CAROLINA

"IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."

"Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor: (1) Possesses it in violation of G.S. 14-269.2(b); (2) Exhibits it in a public place in a careless, angry, or threatening manner; (3) Causes personal injury or death with it not in self defense; or (4) Uses it in the commission of a crime."

TEXAS

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

WISCONSIN

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

State laws and regulations concerning firearms change constantly. Please check with your State Attorney General's Office or state police for additional laws and regulations regarding the storage and use of firearms in your state.

HI-POINT FIREARMS

INSTRUCTION MANUAL

MODEL 995P - 9MM

MODEL 4595P - .45 ACP

MODEL 1095P - 10MM AUTO

CONTACT:

419-747-9444

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ACTIVATE YOUR WARRANTY ONLINE
or by mailing the following form and create
an account to receive a single-use code for

15% OFF
YOUR ACCESSORY ORDER

COMPLETE AND MAIL TODAY *or* ACTIVATE WARRANTY ONLINE

FIREARM MODEL _____

SERIAL NUMBER _____

Date of Purchase ____/____/____

Name _____

Address _____

City _____ State _____ Zip _____

Phone _____ Email _____

☐ I have received and will read the manual before loading and shooting my firearm.

OPTIONAL INFORMATION FOR DATA CLASSIFICATION PURPOSES ONLY

Age: ☐ 18-35 ☐ 36-50 ☐ 51-65 ☐ 66+

I purchased this firearm for: ☐ Hunting ☐ Survival ☐ Collecting ☐ Recreational Shooting ☐ Competition

☐ Target Shooting ☐ Self Defense/Home Protection ☐ Law Enforcement ☐ Other

Do you own other Hi-Point Firearms products? ☐ Yes ☐ No

If yes, please tell us what: _____

Mail to: Hi-Point Firearms c/o MKS Supply
8611A North Dixie Dr.
Dayton, OH 45414



HI-POINT®
FIREARMS

**Scan the code below to activate your warranty
and receive 15% off your first accessory order at
www.hi-pintfirearms.net!**



**You may also fill the form on the inside
of this cover and return by mail.**

INSTRUCTION MANUAL

⚠WARNING Read this manual carefully
before loading or using your Hi-Point pistol.

MODEL 995P - 9MM
MODEL 4595P - 45 ACP
MODEL 1095P - 10MM AUTO