

**HI-POINT FIREARMS**

MODEL HP-15  
5.56X45/.223REM  
.300BLK



TM

# INSTRUCTION MANUAL



**⚠ WARNING** Read this manual carefully  
before loading or using your Hi-Point HP-15.

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all of our current products and to purchase  
**Hi-Point™** accessories!





**HI-POINT<sup>®</sup>**  
FIREARMS

Read this manual and the warnings contained in it before loading or using your Hi-Point HP-15. This manual explains the function and the handling of your Hi-Point HP-15 and warns of the potential dangers, including death and serious personal injury, that can result from the unsafe use of your Hi-Point HP-15. This manual should always accompany your Hi-Point HP-15 and be transferred with it if it is sold or loaned to another person.

Even if you are an experienced shooter, you must READ THIS ENTIRE MANUAL CAREFULLY before loading or firing your Hi-Point HP-15. This manual gives basic instructions on the proper handling and functioning of your Hi-Point HP-15. Your safety and the safety of others depends on you following the instructions and warnings in this manual and the constant use of safe firearms practices. If you are unfamiliar with firearms, take a course in the safe handling of firearms run by a qualified firearms instructor, your local gun club or a similar qualified organization.

This manual contains several safety warnings and instructions preceded with **⚠WARNING**, **⚠CAUTION** or **⚠NOTICE**. These signal words are designed to draw your attention to important safety information. **⚠WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious personal injury. **⚠CAUTION** indicates a hazardous situation, which, if not avoided, could result in moderate or minor personal injury. **⚠NOTICE** indicates a hazardous situation which, if not avoided, could result in property damage.

**⚠WARNING** Failure to follow the safety information and safety instructions in this manual could result in death or serious personal injury and/or property damage.

**⚠WARNING** Always seek a doctor's advice if you are taking medication to be sure that you are able to shoot and handle a firearm safely. Never drink alcoholic beverages or take drugs before or while shooting. Your vision and judgment could be seriously impaired, making your firearm handling unsafe.

**⚠WARNING** If your Hi-Point HP-15 or any other firearm is carelessly or improperly handled, you could cause a negligent discharge, which could result in death or serious personal injury and/or property damage.

**⚠WARNING** Always handle your Hi-Point HP-15 as if it is loaded so that you never fire negligently.

**⚠WARNING** Never point your Hi-Point HP-15 at anything you do not intend to shoot.

**⚠WARNING** Never pull the trigger or put your finger on the trigger or in the trigger guard until you have made the decision to fire.

**⚠WARNING** Never take anyone's word that a firearm is unloaded; always check for yourself, with the firearm pointed in a safe direction and your finger off of the trigger and outside of the trigger guard.

**⚠WARNING** Always make sure your Hi-Point HP-15 is unloaded and that the breech bolt is locked open in the rearward position with the magazine taken out before handing it to another person.

**⚠WARNING** Never alter or modify your Hi-Point HP-15 because this could cause it to malfunction and create a dangerous condition.

**⚠WARNING** If your Hi-Point HP-15 is dropped or forcefully struck, it could be damaged and may not function properly. Have it inspected by Strassell's Machine, Inc. before continuing to use it.

**⚠WARNING** Never carry or handle your Hi-Point HP-15 with a cartridge loaded in the chamber until you are ready to fire it.

**⚠WARNING** Always store and transport your Hi-Point HP-15 unloaded and locked in a suitable container, out of the reach and sight of children or other unauthorized persons.

**⚠WARNING** Never store or transport ammunition in the same container as your Hi-Point HP-15.

**⚠CAUTION** Most ammunition contains lead in the projectile and/or primer. Firing your Hi-Point HP-15 in a poorly ventilated area can lead to the exposure to lead. Always wash your hands after handling ammunition, firing your Hi-Point HP-15 and/or performing preventive maintenance on your Hi-Point HP-15 to minimize your exposure to lead.

Before it left the factory, your Hi-Point HP-15 was tested, carefully inspected and packaged. Strassell's Machine, Inc. cannot control what happens to the HP-15 after it leaves the factory therefore, carefully examine your Hi-Point HP-15 when you acquire it to ensure that it is unloaded and undamaged. If you do not understand the warnings and instructions in this manual or have any problems operating your Hi-Point HP-15, contact Strassell's Machine, Inc.'s customer service/warranty department at (419) 747-9444 and select option number two. If you need another copy of this manual, contact Strassell's Machine, Inc. at:

**Strassell's Machine, Inc.**  
1015 Springmill Road  
Mansfield, OH 44906  
Telephone: 419-747-9444

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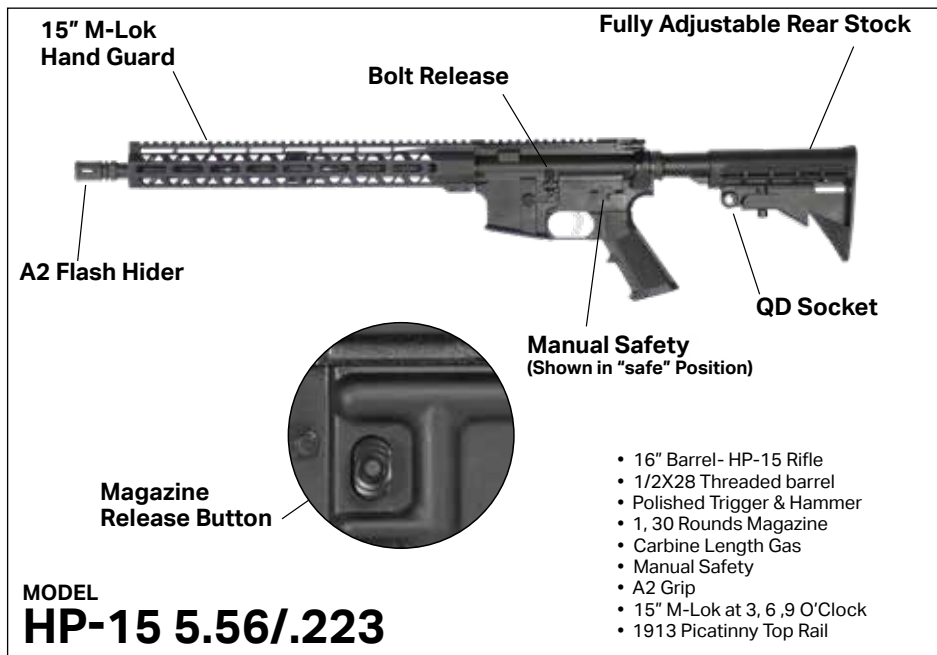
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All Hi-Point HP-15 models are lightweight gas operated, air-cooled, magazine fed, semi-automatic, firearms. The upper and lower receivers are easily opened for cleaning and inspection. The bolt assembly and barrel extension are designed with locking lugs that lock the bolt assembly to the barrel extension. The forged upper and lower receivers reduce the weight of the rifle.

**⚠WARNING** The HP-15 Rifles, and HP-15 Pistols do not have a magazine disconnect safety and can still be fired with the magazine removed.



Visit [hi-pointfirearms.net](http://hi-pointfirearms.net) for optional accessories

Optional Arm Brace

Charging Handle

Dust Cover



9.5" M-Lok  
Hand Guard

A2 Grip

Magazine Release

(SHOWN WITH SOME OPTIONAL ACCESSORIES)

**MODEL**

**HP-15 300BLK**

- 10.5" Barrel- HP-15 Pistol (.300blk)
- 5/8X24 Threaded barrel (.300blk)
- Pistol Length Gas (.300blk)
- 1/2X28 Threaded barrel (5.56)
- Carbine Length Gas (5.56)
- Dust Cover
- Shell Deflector
- Forward Assist
- 9.5" M-Lok at 12, 3, 6, 9 O'Clock
- 1913 Picatinny Top Forward



## Manual Thumb Safety

Your Hi-Point HP-15 has a manually operated thumb safety. The safety selector level, located on the left of the lower receiver, has two positions, "FIRE" AND "SAFE". When set to "SAFE" a cam bears upon the rear of the trigger, blocking movement and preventing the hammer from being released.



To engage the thumb safety, rotate the lever 90 degrees counter clock wise with the thumb of your firing hand to place it in the on (safe) position (Fig. 1). To disengage the thumb safety, push it fully downward with the thumb of your firing hand to rotate it in the off (fire) position and the indicator pointing to FIRE (Fig. 2).

Your Hi-Point HP-15 safety will not engage when the hammer has been released on an empty bolt. When the hammer is resting in the fired position the safety will not move from the fired position until the firearm bolt has

been charged. Once the hammer has been set to a firing position will the safety then be switched from "FIRE" to "SAFE".

**⚠WARNING** Although your Hi-Point HP-15 has internal design features and mechanical safeties designed to prevent an unintentional discharge if the HP-15 is dropped or hit, the proper and safe function of your Hi-Point HP-15 depends on it being used for its intended purposes and not being altered or modified. Like any other mechanical device, if your Hi-Point HP-15 is subjected to unusual and extreme forces, a part failure can occur. Therefore, safe firearm handling practices and the instructions and safety warnings in this manual must always be followed to minimize the risk of a negligent discharge.

**⚠WARNING** If your Hi-Point HP-15's safeties prove to be ineffective for any reason, the possibility of an unintentional discharge exists. In this case, your Hi-Point HP-15 should be immediately unloaded and not be used again until it has been examined by Strassell's Machine, Inc.

## **Internal Breech Bolt**

Your Hi-Point HP-15 features an internal breech bolt lock (hold open mechanism) that will automatically lock the breech bolt in the fully rearward (open) position when the last round in the magazine is fired to signal that the magazine is empty. When the operating handle (charging handle) is pulled back with an empty magazine in place, it will also be held in the fully rearward position by the internal breech bolt lock. To release the internal breech bolt lock, pull the operating handle (charging handle) fully to the rear and release it without a magazine in the HP-15, or with a loaded magazine inserted.

## **Magazine Release**

The magazine release button is located right-hand side just above and forward of the trigger guard. To remove the magazine, press the magazine release into the frame.

The following describes how your Hi-Point HP-15 functions when the magazine is inserted, a round is in the chamber and the thumb safety is fully in the off (fire) position.

When the trigger is pulled fully back, it releases the firing pin, which fires the cartridge in the chamber.

The recoil energy from the cartridge being fired causes the breech bolt to move rearward and extract the fired cartridge casing from the chamber and eject it.

The recoil spring then brings the breech bolt forward to the closed position, during which it strips the next cartridge from the magazine and transports it to the chamber.

When the trigger is released, your Hi-Point HP-15 is ready to be fired again, until the last cartridge in the magazine has been fired, after which the internal breech bolt lock will lock the breech bolt in the open (fully rearward) position.

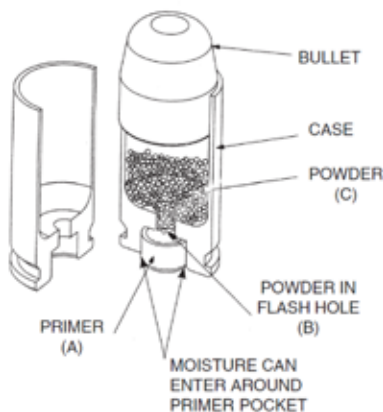
## Hang Fires and How to Avoid Them

It is generally accepted that commercial ammunition (no matter how old) is high quality and cannot fail. Experienced gun people know better. Any ammo can be "spoiled" by subjecting it to changes in temperature. These fluctuations cause moisture to enter around the primer pocket and condense in the powder in the flash hole (B). This is dangerous for semi-automatic and full-automatic weapons because when the primer (A) is set off [instead of instantly lighting the powder charge] (C), it is interrupted by the wet powder in the flash hole. The primer has enough back pressure to open the slide or bolt and then the powder charge (C) is set off with the breach open, releasing great pressure inside the rifle or pistol. The result can be damage to the magazine, frame or even the slide or bolt.

Nearly all of this can be avoided by simply **shaking the ammo** to move the damp powder out of the flash hole, allowing the cartridge to function normally.

**"Hang Fires" can be avoided—  
SHAKE YOUR AMMO!**

Fig. 1



**Hi-Point HP-15****Accessory pack**

- 1 Magazine
- 1 Chamber Flag
- 1 Cable Lock

**Instruction manual**

**NOTICE** Not Legal in California.



**⚠WARNING** Use of improper ammunition could cause death or serious personal injury and/or property damage. Only use high quality commercially manufactured ammunition that meets SAAMI, CIP or NATO standards.

**NOTICE** Only use jacketed ammunition to prevent the buildup of lead deposits in the barrel.

To load the magazine, place a round between the lips of the magazine with the bullet forward. Press the round down until it is held by the magazine lips. Place the next round on top of the previous round and repeat until desired number is loaded. (FIG. 1 & 2)



Insert the loaded magazine into the magazine well until the magazine catch locks into place. (FIG. 3 & 4) Tap the bottom of the magazine to ensure it is locked in place. To insert a cartridge from the magazine into the chamber, follow the appropriate procedure below.



If the bolt is in the forward position, hold your Hi-Point HP-15 with your dominant hand and, while keeping your finger off the trigger and outside of the trigger guard, grasp the charging/operating handle with your other hand and pull the charging handle fully back and then release it, allowing it to return to the fully forward position on its own. (FIG. 5)





**Or**

If the bolt is locked in the rearward position it will be released by depressing the bolt release button (FIG.6) and will send the bolt to the forward position loading a round into the chamber.

**⚠WARNING** Do not load a round into the chamber until you are ready to fire. You should never store, carry or handle a firearm with a cartridge in the chamber until you are ready to fire.

**⚠WARNING** Before firing your Hi-Point HP-15, pull a clean patch through the barrel, from the chamber end, using a pull through cable/flexible cleaning rod. Repeat this procedure until the patch comes out of the barrel with no gun oil or cleaner-lubricant-preservative on it because any obstruction in the barrel could prevent your Hi-Point HP-15 from firing properly and result in death or serious personal injury and/or damage to your Hi-Point HP-15.

**⚠WARNING** Always be sure that the barrel of your Hi-Point HP-15 is clear of obstructions before firing it. Remove any obstructions before firing your Hi-Point HP-15 so that it will function safely and correctly. Any obstruction in the barrel could prevent the HP-15 from firing properly and result in death or serious personal injury and/or damage to your Hi-Point HP-15.

**⚠WARNING** In case of a failure to fire, continue to hold your Hi-Point HP-15 pointed towards the target or in a safe direction for at least 30 seconds. If a hangfire (slow ignition) has occurred, the cartridge should fire within approximately 30 seconds. If the cartridge has not fired within 30 seconds, remove the magazine with your Hi-Point HP-15 still pointed in a safe direction and the ejection port facing away from you, pull the operating/charging handle fully to the rear to eject the cartridge from the chamber and examine its primer. If the firing pin indentation is light or nonexistent, stop using your Hi-Point HP-15 and have it examined by a qualified gunsmith or Strassell's Machine, Inc. If the firing pin indentation on the primer appears normal (compared to similar previously fired cartridges), the cartridge may be defective. Separate the cartridge from other live ammunition and empty cases, reload your Hi-Point HP-15 and resume firing. Note: Dispose of misfired cartridges in accordance with the ammunition manufacturer's instructions.

**⚠WARNING** Never use your Hi-Point HP-15 if it fails to function properly, and never force the breech bolt closed on a jammed cartridge because it could cause the cartridge to explode.

**⚠WARNING** Never pull the trigger if the breech bolt does not fully close to prevent a possible out of battery firing. If the breech bolt does not fully close, unload your Hi-Point HP-15 as described in Chapter 7, examine the round that was in the chamber, and check the chamber to ensure that there are no obstructions or debris in it.

**⚠WARNING** Always wear safety glasses when firing your Hi-Point HP-15, to protect your eyes, and make sure that anyone nearby is also wearing safety glasses to protect their eyes.



**⚠WARNING** Always wear ear protection when firing your Hi-Point HP-15, to protect your hearing, and make sure that anyone nearby is also wearing ear protection to protect their hearing.

**⚠WARNING** Always be sure that your backstop is adequate to stop and contain bullets before firing so that you do not hit anything outside of the shooting range area. A bullet could travel through or past your target as far as 1.5 miles. If in doubt, do not shoot.

**⚠WARNING** Never shoot at a hard surface, such as a rock, or a liquid surface, such as water, because a bullet could ricochet and travel in any direction, striking you or someone else.

**⚠WARNING** Always put a responsible and competent person in charge to maintain safety, discipline and control when a group is firing at a range, to reduce the likelihood of a negligent discharge.

**⚠WARNING** Always carry your Hi-Point HP-15 unloaded with the breech bolt locked open in the rearward position while on a range until preparing to fire. Always keep your Hi-Point HP-15 pointed towards the backstop when loading, firing and unloading it.

**⚠CAUTION** Always keep yourself and others clear of the ejection port because spent cartridges are hot and are ejected with enough force to cause injury. Never touch the breech bolt or barrel immediately after firing because they may be hot and could cause burns.

**⚠CAUTION** Never place your fingers in the ejection port because they could be injured by the movement of the breech bolt.

**⚠CAUTION** Never fire your Hi-Point HP-15 near an animal unless it is trained to accept that noise. An animal's startled reaction could injure it or cause it to injure you or someone else.



**FIG. 1**

When a cartridge is loaded in the chamber and the magazine is correctly inserted, your Hi-Point HP-15 can be fired by completing the following steps.

**1. Hold your Hi-Point HP-15 with your firing hand by the pistol grip with the butt of the stock against your shoulder and your other hand on the forend supporting the front of the HP-15.**

**⚠WARNING** Do not extend your fingers past the barrel muzzle.

**2. Aim at the target.**

**3. Push the thumb safety fully downward to the off (fire) position.**

**4. Place your index finger on the trigger and pull it to its rearmost position and then release it.**

After firing the last cartridge in the magazine, the bolt will remain locked open in the rearward position to signal that the magazine is empty. (FIG.1)

**⚠WARNING** Never rely on the last round hold open to determine that the HP-15 is unloaded.

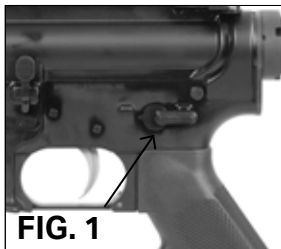
**⚠WARNING** In case of a failure to fire, continue to hold your Hi-Point HP-15 pointed towards the target or in a safe direction for at least 30 seconds. If a hangfire (slow ignition) has occurred, the cartridge should fire within approximately 30 seconds. If the cartridge has not fired within 30 seconds, remove the magazine with your Hi-Point HP-15 still pointed in a safe direction and the ejection port facing away from you, pull the operating/charging handle fully to the rear to eject the cartridge from the chamber and examine its primer. If the firing pin indentation is light or nonexistent, stop using your Hi-Point HP-15 and have it examined by a qualified gunsmith or Strassell's Machine, Inc. If the firing pin indentation on the primer appears normal (compared to similar previously fired cartridges), the cartridge may be defective. Separate the cartridge from other live ammunition and empty cases, reload your Hi-Point HP-15 and resume firing. Note: Dispose of misfired cartridges in accordance with the ammunition manufacturer's instructions.

**⚠WARNING** If an unfired cartridge hangs up, jams or binds while being chambered, do not attempt to force it into the chamber by pushing or striking the operating/charging handle to attempt to close it because this could cause the cartridge to burst, resulting in fragments of the cartridge flying out of the ejection port with sufficient force to cause death or serious personal injury and/or property damage.

**⚠WARNING** Always wear safety glasses when attempting to remove a jammed cartridge, to protect your eyes.

All auto-loading Firearms may occasionally experience a malfunction (jam) related to the feeding of ammunition. Most malfunctions are caused by improper ammunition, improper lubrication or a damaged magazine. To minimize the chance of malfunctions (jams), regularly clean your Hi-Point HP-15 following the instructions in Chapter 9 of this manual. If you experience a malfunction (jam) while using a new brand, type or lot of ammunition, try firing another type of ammunition to determine whether the ammunition was the source of the malfunction (jam).

**⚠WARNING** Use of improper ammunition could cause death or serious personal injury and/or property damage. Only use high quality commercially manufactured ammunition that meets SAAMI, CIP or NATO standards.



If a cartridge becomes jammed while being chambered or extracted, follow the steps below to remove it.

**1.** While keeping the muzzle of your HP-15 pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), put the HP-15 on Safe (FIG. 1), remove the magazine if possible by pressing the magazine release. (FIG. 2)

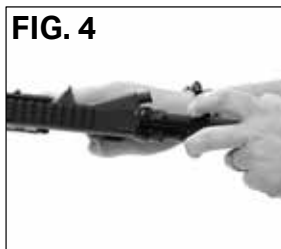


**2.** Hold the mag well with your left hand, with your right hand pull the charging handle to the rear, then with your left hand press the bottom of the bolt release in to lock the bolt. (FIG. 3)

**3.** If the above steps have not released the jammed cartridge, carefully remove the jammed cartridge from the chamber using your fingers or a pointed wooden dowel. If the stuck round is dislodged the pull the charging handle multiple time to make sure the chamber is empty (FIG. 4)



**⚠WARNING** Do not use a metal tool to attempt to remove an unfired cartridge because it could ignite the primer and cause the cartridge to rupture, resulting in fragments of the cartridge flying out of the ejection port with sufficient force to cause death or serious personal injury and/or property damage.



**⚠WARNING** Never force anything down the barrel of the HP-15 to dislodge a live round.

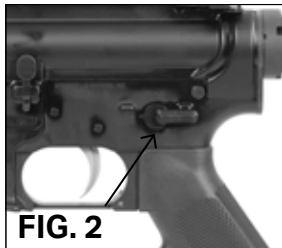
**5.** If you are unable to remove the jammed cartridge using the above steps, leave the breech bolt locked in the rearward (open) position and contact a qualified gunsmith or Strassell's Machine, Inc. for further instructions.

**⚠WARNING** Your Hi-Point HP-15 does not have a magazine disconnect and will still fire with the magazine removed. Always retract the breech bolt by grasping the operating/charging handle and pulling it fully to the rear, and then visually and physically (with your finger) check to make sure there is not a cartridge in the chamber. Never rely on the last round hold open to determine if the HP-15 is unloaded.

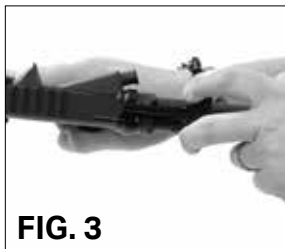
To unload your Hi-Point HP-15, follow the instructions below. To ensure that your Hi-Point HP-15 is unloaded, you **MUST** proceed in this order.



1. Remove the magazine by depressing the magazine release button. (FIG. 1)



2. Rotate the thumb safety counter clockwise to the safe position. (FIG. 2)



3. Ensure the ejection port is facing away from you and the firearm is pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge). While holding the grip with your firing hand and with your finger off of the trigger and outside of the trigger guard, grasp the operating/charging handle with your other hand and pull the breech bolt fully back to eject any cartridge that may be in the chamber. (FIG. 3)



4. Lock the breech bolt in the rearward (open) position by Hold the mag well with your left hand, with your right pull the charging handle to the rear, then with your left hand press the bottom of the bolt release in to lock the bolt in the open position. (Fig.4)



5. Once the breech bolt is locked to the rear, visually and physically (with your finger) inspect the chamber and the magazine well of your Hi-Point HP-15 to be sure that no ammunition remains in either place. (FIG.5)
6. Release the breech bolt to return it to the forward (closed) position by depressing the bolt release button.

**⚠WARNING** Unload all magazines and remove all live ammunition from the area before disassembling your Hi-Point HP-15 to reduce the chance of a negligent discharge.

**⚠WARNING** Although your Hi-Point HP-15 has a last round hold open, never rely on it to determine whether your Hi-Point HP-15 is unloaded. Always remove the magazine, fully retract and lock open the breech bolt and then visually and physically (with your finger) check to make sure there is not a cartridge in the chamber.

**⚠WARNING** Your Hi-Point HP-15 does not have a magazine disconnect and will still fire with the magazine removed. Always retract the slide/bolt by grasping the operating/charging handle and pulling it fully to the rear, and then visually and physically (with your finger) check to make sure there is not a cartridge in the chamber.

**⚠WARNING** Never alter or modify your Hi-Point HP-15 because this could cause it to malfunction and create a dangerous condition.

**⚠WARNING** Always wear safety glasses when disassembling your Hi-Point HP-15, to protect your eyes from components that are under pressure, such as springs, and the sear assembly that could fly out and hit you.

To disassemble your Hi-Point HP-15 for cleaning, follow the instructions below. To ensure that your Hi-Point HP-15 is unloaded, disassembly **MUST** be performed in this order.



**FIG. 1**

1. Remove the magazine by depressing the magazine release button. (FIG. 1)
2. Rotate the thumb safety to the safe position. Note: If the hammer has been released the safety will not engage to the fire position (FIG. 2)



**FIG. 2**



3. While holding the grip with your right hand, with your finger off of the trigger and outside of the trigger guard, grasp the operating/charging handle with your other hand and pull the operating/charging handle fully back to eject any cartridge that may be in the chamber. (FIG. 3)



4. Lock the breech bolt in the rearward (open) position by pushing the operating/charging handle roller into the round opening in the receiver shroud slot until it locks in the open position. (FIG. 4)



5. Once the breech bolt is locked to the rear, visually and physically (with your finger) inspect the chamber and the magazine well of your Hi-Point HP-15 to be sure that no ammunition remains in either place. (FIG. 5)

Once you are sure your Hi-Point HP-15 is unloaded, release the bolt by depressing the bolt release button. (FIG. 5.1)



6. Using your finger or a small punch too, depress the rear take down pin under the forward assist. (FIG. 6)







**FIG. 6.1**

Using your finger or a small punch too, depress the front take down pin above the mag well. (FIG. 6.1)

Pull upward on the upper receiver and lift it off. (FIG. 6.2)

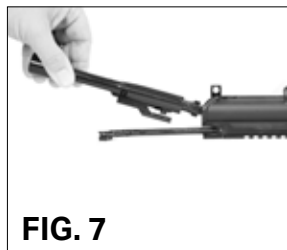


**FIG. 6.2**

7. Pull the charging handle to the rear and remove the bolt carrier assembly. (FIG. 7)

8. Remove the charging handle by pulling it backwards to keyway and down out of the upper receiver. (FIG. 8)

9. Push in the firing pin retaining pin from right to left of the bolt carrier (FIG.9 and FIG.10) and remove the pin.



**FIG. 7**



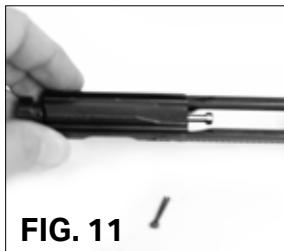
**FIG. 8**



**FIG. 9**



**FIG. 10**



10. Tilt the bolt face up and remove the firing pin from the bolt carrier group. (FIG. 11)



12. To Push in on the bolt face towards the carrier until the bolt rotates and comes to a stop, then rotate the bolt cam pin 90 degrees from its original position. (FIG. 12)



13. Remove the bolt cam pin by lifting it out and away from the bolt and bolt carrier group (BCG) (FIG.13). Pull the bolt forward and out of the bolt carrier group (BCG) (FIG. 13.1)



**⚠WARNING** Always be sure that the barrel of your Hi-Point HP-15 is clear of obstructions before firing it. Remove any obstructions before firing your Hi-Point HP-15 so that it will function safely and correctly. Any obstruction in the barrel could prevent the HP-15 from firing properly and result in death or serious personal injury and/or damage to your Hi-Point HP-15.

**⚠WARNING** Your Hi-Point HP-15 does not have a magazine lockout or magazine disconnect and will still fire with the magazine removed. Always retract the bolt by grasping the charging handle and pulling it fully to the rear, and then visually and physically inspect (with your finger) check to make sure there is not a cartridge in the chamber.

**⚠WARNING** Always wear safety glasses when cleaning your Hi-Point HP-15, to protect your eyes from cleaning materials.

**⚠WARNING** Always make sure that no ammunition is located in the area where you clean your Hi-Point HP-15. Cleaning solvents can affect the primer and powder in ammunition and cause it to malfunction. This could result in a bullet being pushed into the barrel of your Hi-Point HP-15 and getting stuck. Firing another round with a bullet stuck in the barrel could cause the barrel to burst and result in death or serious personal injury and/or damage to your Hi-Point HP-15.

**NOTICE** Only use commercially available gun solvent and gun oil or a cleaner-lubricant-preservative. Use of improper cleaning fluids could damage your Hi-Point HP-15.

Regular cleaning and care of your Hi-Point HP-15 is important to prolong its service life by reducing wear and helping to ensure its functional safety.

You should completely clean your Hi-Point HP-15 after firing every 1,500 to 2,000 rounds or anytime it is exposed to the elements, becomes wet, etc.

To completely clean your unloaded Hi-Point HP-15, first disassemble it following the instructions in Chapter 9 and then clean it according to the instructions below.

## **BARREL:** Clean the barrel as follows:

1. Wet a cleaning patch with a gun cleaning solvent or a cleaner-lubricant-preservative and run it through the barrel, from the chamber end, several times using a cleaning rod.

2. Wet a bristled cleaning brush with gun cleaning solvent or a cleaner-lubricant-preservative and run it back and forth in the barrel, from the chamber end, using a cleaning rod.
3. Wet a new cleaning patch with gun oil or a cleaner-lubricant-preservative and run it through the barrel once, from the chamber end, with the cleaning rod and examine it. If it is not clean, repeat steps 2 and 3 until the patch remains clean after being run through the barrel.
4. Before firing your Hi-Point HP-15, run a clean patch through the barrel, from the chamber end, using the cleaning rod. Repeat this procedure until the patch comes out of the barrel with no gun oil or cleaner-lubricant-preservative on it. Note: If you will be storing your Hi-Point HP-15, do not perform step 4 until you are ready to use it.
5. Wet a nylon bristle brush with gun cleaning solvent or a cleaner-lubricant-preservative and thoroughly brush the outside of the barrel to remove any dirt or residue.
6. Wipe the outside of the barrel dry with a clean patch and examine it. If it is not clean, repeat steps 5 and 6 until the patch remains clean.

## **BOLT CARRIER GROUP: Lubricating the BCG:**

1. **Firing Pin:** Lightly lubricate the firing pin with CLP or similar solution.
2. **Bolt Carrier:** Lubricate the inner and outer surfaces of the bolt carrier. Lubricate the cam pin area and the BCG rail areas where it makes contact with the inside of the upper receiver.
3. **Bolt:** Lubricate the bolt, the cam pin area, and the gas rings. A light application is needed on the extractor and its pin.
4. **Charging Handle:** Apply lubrication to the charging handle and the latch and spring.
5. **Carrier Key:** The inside of the carrier key on the bolt should be dried with cotton swab or pipe cleaner - then place one drop of CLP inside.

## LUBRICATING THE UPPER AND LOWER RECEIVERS:

4. **Upper Receiver:** Lightly lubricate the inside of the upper receiver, the bore, chamber, and the outer surfaces of the barrel, and surfaces under the hand guards. Be sure to lubricate in and around all the locking lugs of the barrel. Lubricate the forward assist inside the receiver and check for function.
5. **Lower Receiver:** Lubricate all moving parts inside the lower including the trigger, hammer, safety, bolt catch, magazine release, and their corresponding pins and detents. Apply lubrication on the takedown pins and detents. Use a lint-free cloth to wipe off any fingerprints or the exterior surfaces. Lightly lubricate the buffer and buffer spring inside the buffer tube.

After you have cleaned the inside of your Hi-Point HP-15, use a lint-free cloth and lubricate to wipe down the outside of the upper and lower receiver, hand guard and exposed barrel along with the buffer tube, and inside the magazine well.

**MAGAZINE:** Inspect the magazine for dirt or visible damage.  
If necessary, clean the magazine as follows:

1. Wipe the outside of the magazine and the feed lips with a clean patch that has been slightly dampened with gun cleaning solvent or a cleaner-lubricant-preservative.
2. Wipe the outside of the magazine and the feed lips with a clean patch and examine it. If it is not clean, repeat steps 1 and 2 until the patch remains clean.

**⚠CAUTION** Your Hi-Point HP-15 is designed to operate properly with a generous amount of lubrication. If you over lubricate your Hi-Point HP-15 expect a burst of oil within the first few shots as the rifle will then dissipate the extra oil.

After you have finished cleaning and lubricating your Hi-Point HP-15, and before you assemble it, you should inspect the barrel for lead build up, bulges, cracks or obstructions and inspect the frame and breech bolt for any corrosion or any visible damage.

**⚠WARNING** Do not use a cracked, bulged or obstructed barrel. Contact Strassell's Machine, Inc. for instructions on having it replaced.

Check the magazine to make sure the follower and lips are not damaged. Press down on the follower with your fingertip and release it to make sure it springs back up and does not catch in the magazine tube.

Always wear safety glasses when reassembling your Hi-Point HP-15, to protect your eyes from components that are under pressure, such as springs.

To assemble your unloaded Hi-Point HP-15, follow the instructions below.



1. Insert the bolt assembly with the extractor facing away from you. (FIG. 1)



2. Press the bolt all the way in and rotate to align the bolt cam pin hole and the BCG, Insert the bolt cam pin. Rotate it 90 degrees and pull the bolt forward from the bolt carrier group.(FIG. 2)



3. Insert the firing pin all the way into the bolt carrier group. (FIG. 3)

**FIG. 4**



4. Push in the firing pin retaining pin in from left to right of the bolt carrier ensuring the firing pin retaining pin is behind the firing pins retainer collar. (FIG. 4)

5. Press the firing pin retaining pin in all the way till it is flush with the side of the bolt carrier group securing the firing pin in place. (FIG. 5)

**FIG. 5**



6. Before reinserting the charging handle be sure to take note of the ears of the charging handle. (FIG. 6) Reinsert the charging handle into the upper and aligning the ears of the handle and the notch in the upper. (FIG. 6.1)

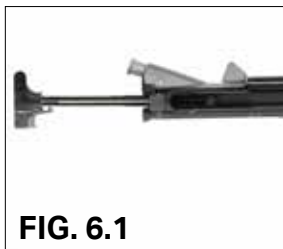
7. Reinsert the bolt assembly into the upper receiver using the slot in the charging handle as a guide. (FIG. 7) & (FIG. 7.1)

8. With the frame slightly tilted and the sear spring inside the sear, install the sear and sear spring into the sear hole in the frame with the ramp of the sear facing forward. (FIG. 8)

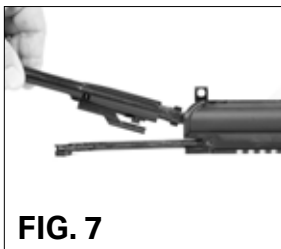
**FIG. 6**



**FIG. 6.1**



**FIG. 7**



**FIG. 7.1**





**FIG. 9**



9. Press the bolt assembly into the upper, the charging handle will move with the bolt assembly. (FIG.9)

10. Press the bolt assembly in until it connects with the barrel in the forward or battery position. (FIG. 10)

**⚠CAUTION** Do not pull the trigger with out the upper receiver attached. The hammer can damage the lower receiver when released under full spring tension and could crack the lower receiver.

**FIG. 10**



11. Align the upper and lower receivers together with the front take down pin. This pin can be pushed into the locked position to then pivot the upper down onto the lower. (FIG. 11) Or place the upper completely in line with the lower.

12. Press in the front take down pin (FIG.12) then press in the rear take down pin (FIG. 12.1)

13. Pull the charging handle completely to the rear and release and ensure the bolt assembly returns to the forward (battery) position. (FIG. 13.)

**FIG. 11**



**FIG. 12**



**FIG. 12.1**



**FIG. 13**



**⚠WARNING** Make sure that your Hi-Point HP-15 is unloaded (both the chamber and the magazine are empty) before performing a function check.

After assembling your Hi-Point HP-15 or remedying a malfunction, you should perform a function test to ensure that it is operating correctly by completing the following steps:

1. Insert an unloaded magazine into the magazine well, and make sure that it noticeably locks into place.
2. With the thumb safety fully down in the off (fire) position, pull the operating/charging handle back as far as it will go and release it to make sure that it is held in the open position by the internal breech bolt lock.
3. Press the magazine release and make sure that the magazine can be easily removed from the magazine well. Leave the magazine out of the HP-15.
4. While holding the HP-15 in your firing hand, grasp the operating/charging handle with your other hand, pull the operating/charging handle fully back and then release it to ensure that it returns to the fully forward position.



5. With your finger off of the trigger and outside of the trigger guard, retract and release the breech bolt several times to make sure it moves freely.
6. While holding the HP-15 in your right hand, grasp the operating/charging handle with your other hand and pull it fully back. While holding it in the rearward position, push the operating/charging handle roller into the round opening in the receiver shroud slot to manually lock open the slide/bolt. (FIG. 6)
7. Pull the roller out of the receiver shroud hole and let it go forward on its own to ensure that the breech bolt returns to the forward (closed) position.

- 8.** Move the thumb safety fully upward to the on (safe) position and, with the muzzle of your Hi-Point HP-15 pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), attempt to pull the trigger to ensure that the striker is not released.
- 9.** Insert an unloaded magazine into the magazine well and make sure that it noticeably locks into place.
- 10.** With the thumb safety fully upward in the on (safe) position and the muzzle of your Hi-Point HP-15 pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), attempt to pull the trigger to ensure that the striker is not released.
- 11.** Move the thumb safety fully down to the off (fire) position and, with the muzzle of your Hi-Point HP-15 pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge), pull the trigger to ensure that the striker is released.

**⚠WARNING** Always make sure your Hi-Point HP-15 is unloaded (both the chamber and the magazine are empty) before storing it.

**⚠WARNING** Always store your Hi-Point HP-15 unloaded and locked in a suitable container, out of the reach and sight of children or other unauthorized persons.

**⚠WARNING** Never store ammunition in the same container as your Hi-Point HP-15.

To safely store your unloaded Hi-Point HP-15, complete the steps below.

1. Insert the a chamber plug into the chamber by partially retracting the breech bolt and inserting the rounded end into the chamber with the slot aligned with the extractors and then closing the breech bolt.
2. Install the cable lock following the instructions in Chapter 15.
3. Put your unloaded Hi-Point HP-15 in a safe or locked storage case, out of the reach and sight of children or other unauthorized persons. It should be stored in a place where it will not become wet or be subjected to high temperatures.



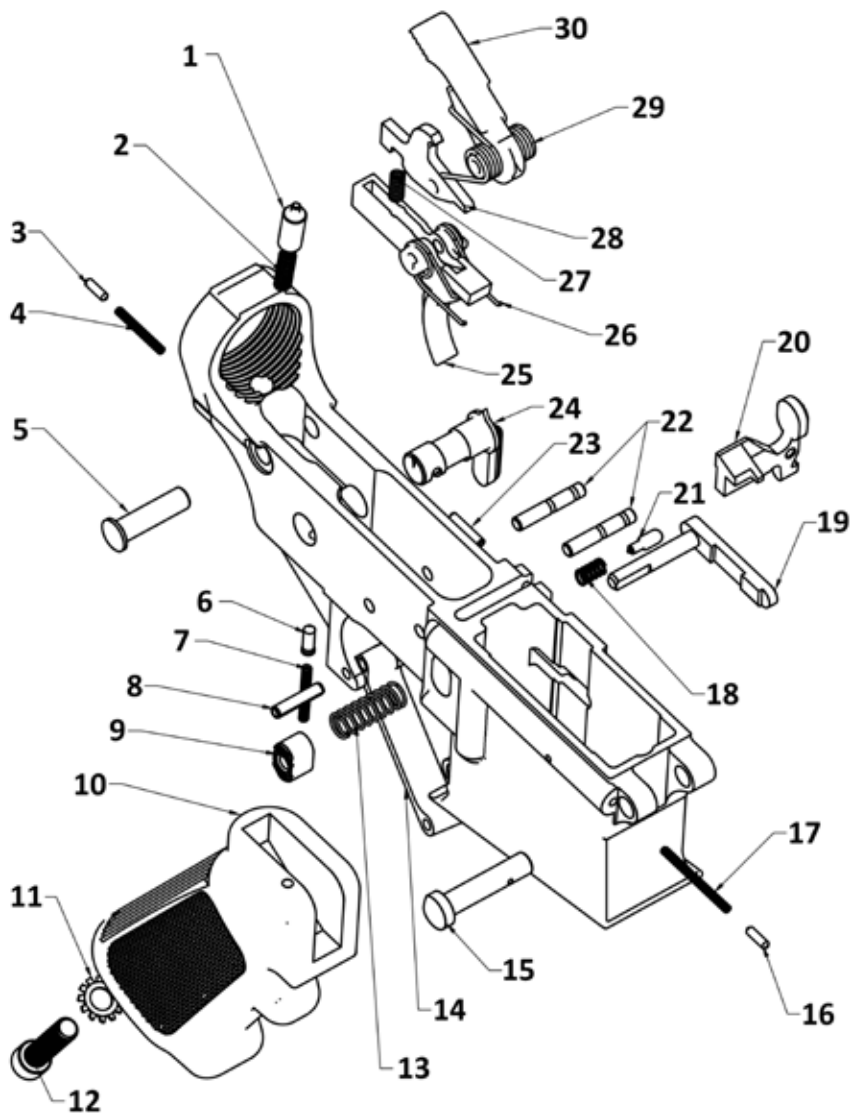
## MODEL HP-15 Rifle/Pistol Parts List

### LOWER RECEIVER PARTS

1. Buffer Retainer
2. Buffer Retainer Spring
3. Takedown Pin Detent
4. Detent Takedown Pin Spring
5. Takedown Pin
6. Fire Control Select Detent
7. Safety Detent spring
8. Trigger Guard Roll Pin
9. Mag Button
10. Pistol Grip
11. Lock Washer
12. Pistol Grip Screw
13. Magazine Catch Spring
14. Trigger Guard
15. Pivot Pin
16. Takedown Pin Detent
17. Detent Takedown Pin Spring
18. Bolt Catch Spring
19. Mag Catch
20. Bolt Catch
21. Bolt Catch Plunger
22. Hammer & Trigger Pin
23. Bolt Catch Roll Pin
24. Safety Select
25. Trigger
26. Trigger Spring
27. Disconnect Spring
28. Disconnect
29. Hammer Spring
30. Hammer

# EXPLODED DRAWING

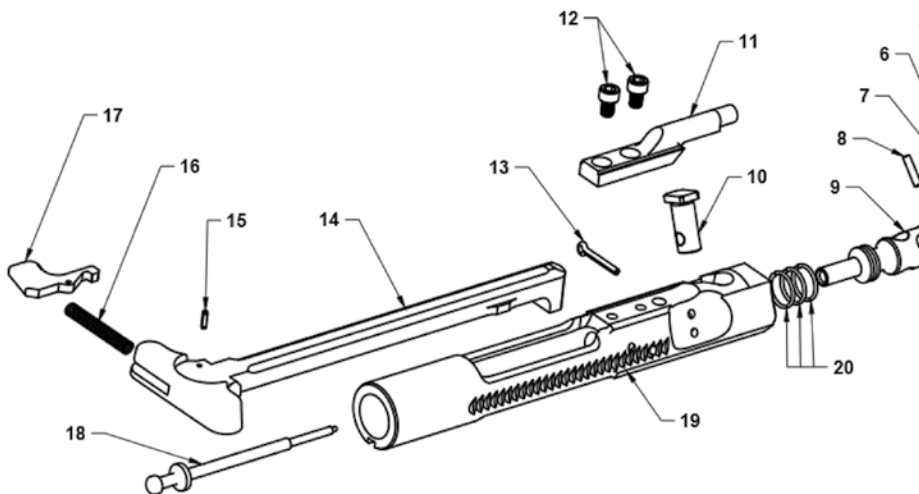
## MODEL HP-15 Lower



# MODEL HP-15 Rifle/Pistol Parts List

## UPPER RECEIVER PARTS

- |                            |                                   |
|----------------------------|-----------------------------------|
| 1. Upper Receiver          | 11. Gas Key                       |
| 2. Ejector Pin             | 12. Gas Key Screw (2)             |
| 3. Ejector Pin Spring      | 13. Firing Pin Cotter Pin         |
| 4. Extractor Spring O-Ring | 14. Charging Handle               |
| 5. Extractor Spring        | 15. Charging Handle Detent Spring |
| 6. Extractor Buffer        | 16. Charging Handle Spring        |
| 7. Extractor               | 17. Charging Handle Latch         |
| 8. Extractor Detent Pin    | 18. Firing Pin                    |
| 9. Bolt                    | 19. Carrier                       |
| 10. Bolt Cam Pin           | 20. Gas Ring (3)                  |
- 

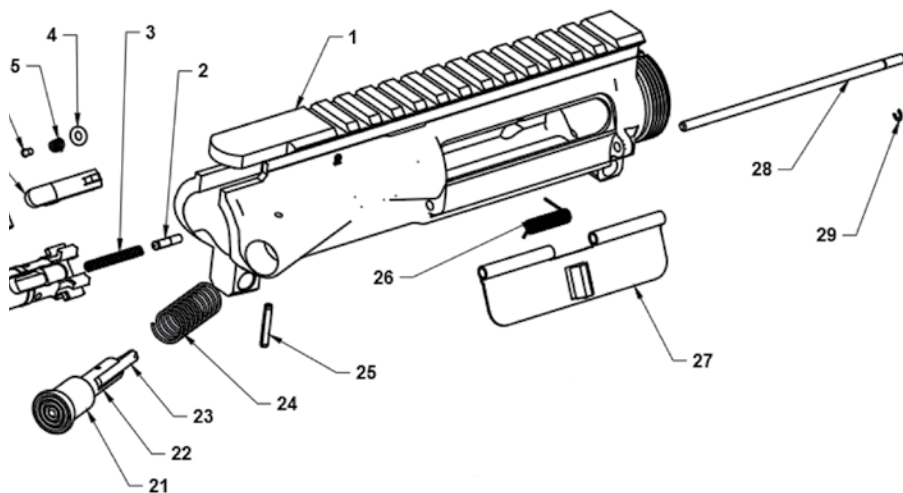




# EXPLODED DRAWING

## MODEL HP-15 Upper

- 21. Forward Assist Plunger Cap
  - 22. Forward Assist Plunger
  - 23. Forward Assist Pawl
  - 24. Forward Assist Spring
  - 25. Forward Assist Detent Pin
  - 26. Dust Cover Torsion Spring
  - 27. Dust Cover Assembly
  - 28. Dust Cover Rod
  - 29. C-Clip
- 



**Model HP-15 Rifle****Caliber:** 5.56x45**Barrel length:** 16"**Hand Guard:** 15"**Gas:** Carbine**Receiver:** 7075 T6**Barrel:** 4150 CrMoV**Rifling:** 1in8**Magazine capacity:** 30 rounds**Model HP-15 Pistol****Caliber:** 5.56x45**Barrel length:** 10.5"**Hand Guard:** 9"**Gas:** Carbine**Receiver:** 7075 T6**Barrel:** 4150 CrMoV**Rifling:** 1in7**Magazine capacity:** 30 rounds**Model HP-15 Pistol****Caliber:** .300blk**Barrel length:** 10.5"**Hand Guard:** 9"**Gas:** Pistol**Receiver:** 7075 T6**Barrel:** 4150 CrMoV**Rifling:** 1in7**Magazine capacity:** 30 rounds

Subject to the terms, conditions and limitations outlined below, Strassell's Machine, Inc. guarantees your Hi-Point HP-15 against defects in materials and workmanship that adversely affect its operation for life, regardless of whether or not you are the original purchaser. **Warranty does not cover loss or theft.**

To make a claim under this warranty, contact Strassell's Machine, Inc. at: 1015 Springmill Road Mansfield, OH 44906, or by telephone at 419-747-9444 for instructions on how to return your Hi-Point HP-15. Do not return your Hi-Point HP-15 for service without prior authorization.

### LIMITATIONS OF WARRANTY

**The warranty will be void if any of the following occur:**

- 1. The instructions in the Instruction Manual are not followed.**
- 2. Your Hi-Point HP-15 or any of its parts are altered or modified from their original state.**
- 3. Damage is caused by misuse, abuse or improper maintenance.**
- 4. Damage is caused by reloaded or remanufactured ammunition, or ammunition that does not meet SAAMI, CIP or NATO standards. or**
- 5. Your Hi-Point HP-15 is disassembled beyond the instructions in Chapter 9 of the Instruction Manual.**

**There are no warranties that extend beyond the description on the face hereof.**

**The sole and exclusive remedy pursuant to this warranty is the repair or replacement of your Hi-Point HP-15 at the sole discretion of Strassell's Machine, Inc.**

**The implied warranties of merchantability and fitness for a particular purpose are expressly limited to one year from the date of the original retail purchase of your Hi-Point HP-15.**

**All disclaimers and limitations of liability shall still apply even if the limited remedy of repair and replacement fails of its essential purpose.**

**In states where permitted, Strassell's Machine, Inc. assumes no liability for incidental or consequential damages or for incidental expenses.**

**Any action against Strassell's Machine, Inc. based on an alleged breach of this warranty must be brought within one (1) year of the claimed breach.**

**Strassell's Machine, Inc.'s liability for breach of warranty shall be limited to repair or replacement of your Hi-Point HP-15 at the sole discretion of Strassell's Machine, Inc.**

The following warnings are required by certain jurisdictions.

### **CALIFORNIA**

**⚠ WARNING:** "Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

**⚠ ADVERTENCIA:** "Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite la pagina web del Procurador General de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas. Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño obtiene y la usa indebidamente, se le puede multar o enviar a prisión."

### **CONNECTICUT**

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

### **FLORIDA**

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

### **MAINE**

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

## **MARYLAND**

**WARNING:** "Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

## **MASSACHUSETTS**

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take reasonable preventive steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

## **NEW JERSEY**

"IT IS A CRIMINAL OFFENSE, PUNISHABLE BY A FINE AND IMPRISONMENT, FOR AN ADULT TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

## **NEW YORK CITY**

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE WEAPON STORAGE. ALL WEAPONS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS."

## **NORTH CAROLINA**

**"IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."**

"Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor: (1) Possesses it in violation of G.S. 14-269.2(b); (2) Exhibits it in a public place in a careless, angry, or threatening manner; (3) Causes personal injury or death with it not in self defense; or (4) Uses it in the commission of a crime."

## **TEXAS**

**"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."**

## **WISCONSIN**

**"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."**

State laws and regulations concerning firearms change constantly. Please check with your State Attorney General's Office or state police for additional laws and regulations regarding the storage and use of firearms in your state.

# **HI-POINT FIREARMS**

## **INSTRUCTION MANUAL**

**MODEL HP-15 RIFLE - 5.56X45**

**MODEL HP-15 PISTOL - 5.56X45**

**MODEL HP-15 PISTOL - .300BLK**

**CONTACT:**

**419-747-9444**



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# COMPLETE AND MAIL TODAY *or* ACTIVATE WARRANTY ONLINE

FIREARM MODEL \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

Date of Purchase \_\_\_\_/\_\_\_\_/\_\_\_\_

Name \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Phone \_\_\_\_\_ Email \_\_\_\_\_

☐ I have received and will read the manual before loading and shooting my firearm.

## OPTIONAL INFORMATION FOR DATA CLASSIFICATION PURPOSES ONLY

Age: ☐ 18-35 ☐ 36-50 ☐ 51-65 ☐ 66+

I purchased this firearm for: ☐ Hunting ☐ Survival ☐ Collecting ☐ Recreational Shooting ☐ Competition

☐ Target Shooting ☐ Self Defense/Home Protection ☐ Law Enforcement ☐ Other

Do you own other Hi-Point Firearms products? ☐ Yes ☐ No

If yes, please tell us what: \_\_\_\_\_

Mail to: Hi-Point Firearms c/o MKS Supply  
8611A North Dixie Dr.  
Dayton, OH 45414



**HI-POINT®**  
FIREARMS

**Scan the code below to activate your warranty  
and receive 15% off your first accessory order at  
[www.hi-pintfirearms.net!](http://www.hi-pintfirearms.net!)**



**You may also fill the form on the inside  
of this cover and return by mail.**

**INSTRUCTION MANUAL**

**⚠WARNING** Read this manual carefully  
before loading or using your Hi-Point HP-15.

MODEL HP-15  
5.56X45 / .223REM  
.300BLK